



PACKAGE TYING MACHINE INSTRUCTION MANUAL

FOR ALL STANDARD TABLE MODELS

Donham Packaging Equipment • 14203 Proton Road • Dallas Texas • 972-960-9935

TY-TECH POLY TAPE TO TWINE CONVERSION

1. If twine to be used is 8 or 10 ply then remove the medium/heavy stringholder button spring and replace with a light spring.
2. Remove the cam roller arm assy., (Page 9, numbers 3 & 4) along with the #1432 bolt, #PW6 washers, and 1434 spring from the tension box.
3. Increase the spring tension of the drawback lever assembly.
4. Re-adjust the (back) running tension as needed.
5. Externally re-adjust the stringholder button pressure.

** For conversion from twine to tape do opposite of instructions 1, 2 and 3 and then do numbers 4 and 5 as needed.

For 12 & 16 ply twine the medium/heavy stringholder button spring is o.k. to use.

SALES BULLETIN #1

TO: TY-TECH DISTRIBUTORS

TY-TECH PACKAGE TYING MACHINES

SALES FEATURES AND COMPARISONS

1. 1/3 H.P. Motor
2. Spare main drive belt furnished and installed
3. TM-36 - Approximately 120# heavier than Bunn BT-16
TM-45 - Approximately 130# heavier than Bunn BT-18
4. Trip Lock is Standard on all machines
5. All Shafts are Ball or Needle Bearings with grease fittings
6. Ball Bearing Spindle Standard
7. Door on Front Guard Cover - Make main table adjustments without removing guard
8. External Button Tension Adjustment
9. More Drawback Lever Motion allows larger machines to tie smaller bundles than competitive units
10. Single wrap and 3 wrap machines available on special order
11. Machines will run #24, #28, #35 Poly-Tape or 10, 12, and 16 ply Twine with no changes of parts or adjustment (for 8 ply, change button spring only)
12. Only 1 knotter and 1 stripper - covers all materials
13. Large twine arm hub and twine arm - hub 2+ inches tapering to 5/8"
14. TM-25, TM-36 and TM-45 - Identical machines from the main table down. "A" frame bolts to subframe, mounting different size twine arms. Minimizes parts stocking
15. TM-25, TM-36 and TM-45 standard cycle time is approximately 40 cycles per minute
16. TM-25 and TM-36 available in High Speed Models: High Speed Models cycle approximately 48 cycles per minute
17. All machines are equipped with a mechanical brake - Mechanical brakes appreciably extend the life of main gear and the chain gear

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3

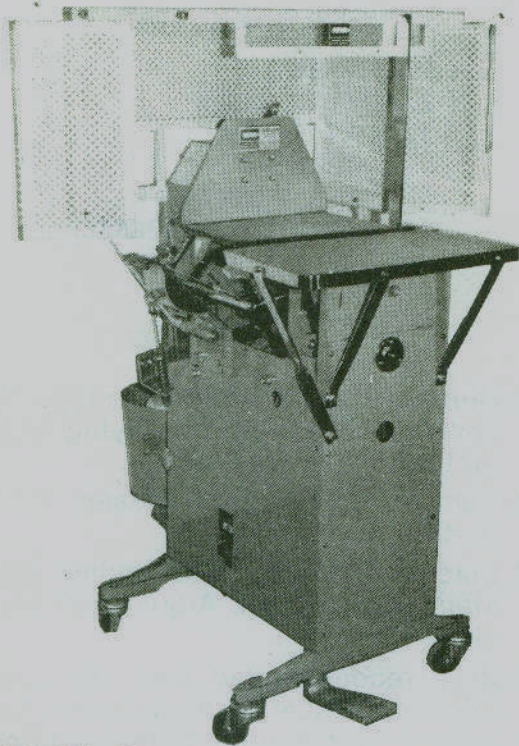
SALES BULLETIN #1

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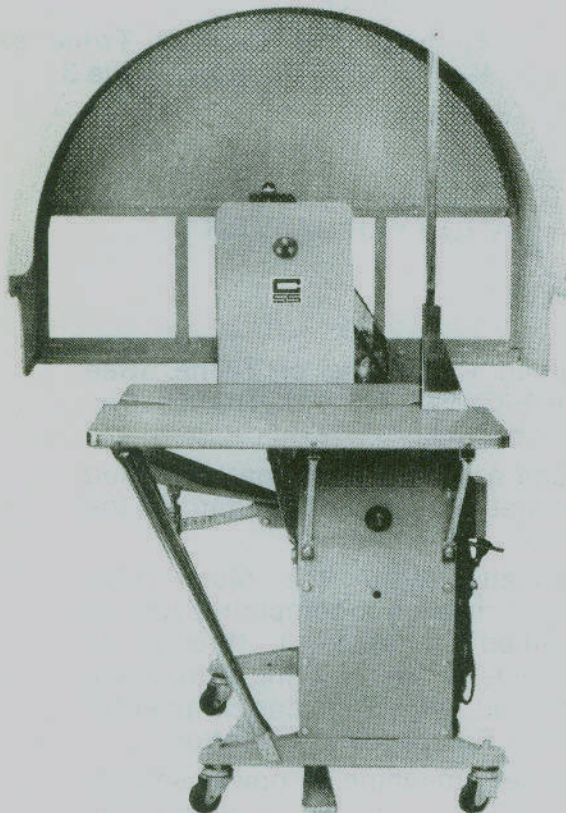
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MODEL 36



MODEL 60

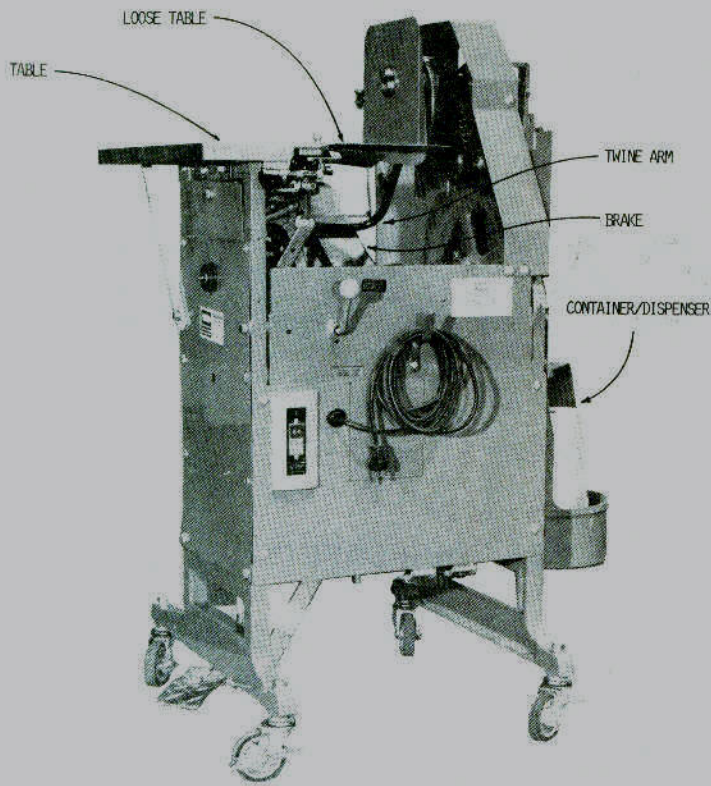
CAUTION!

FOR YOUR SAFETY

1. Only the operator should be near the machine while in operation.
2. Do not touch gears, chains, belts or other moving parts while machine is in operation.
3. Do not leave machine unattended while motor is running.
4. When machine is not operating move Safety Arm to "ON" position. This locks clutch and prevents Tying Arm from rotating.
5. When servicing, adjusting or threading machine is Poly Tape or Twine be sure to disconnect from power source.

TO INSURE EFFICIENT OPERATION
PLEASE READ THIS MANUAL.





ASSEMBLY INSTRUCTIONS

REFER TO FIG. "A".

1. TABLE
2. LOOSE TABLE
3. TWINE ARM
4. BRAKE
5. REAR TENSION
6. CONTAINER/DISPENSER
7. MOTOR
8. BELT
9. SPARE BELT

1. Remove all protective shipping covers and guards from Tying Arm, Motor, Pulleys and table.
2. Remove all excess grease from parts.
3. Place V-Belt on motor pulley and Main Drive Wheel. Adjust belt tension.
4. It is recommended that the container/dispenser be mounted on the rear of the machine. Side mounting is used when the machine is positioned with its back flush against a wall surface.
5. To loan Poly Tape or Twine see threading instructions, page 3.

MANUAL CYCLE TEST

ALWAYS MANUALLY CYCLE THE BAND-TYER AFTER ASSEMBLY OR OTHER SERVICE WORK.

1. Make sure machine is disconnected from power source.
2. Place safety arm LOCK-OUT in "OFF" position.
3. Depress Foot Pedal.
4. Manually rotate Main Drive Wheel in a clockwise direction. Note: Crosstie machines will automatically stop at the Crosstie position. Depress Foot Pedal again and continue to rotate the Main Drive Wheel to complete the tying cycle.
5. While manually rotating the Main Drive Wheel check the Tying Arm travel to be sure there are no obstructions to its movement within the Safety Cage and under the table.
6. Thread Poly Tape or Twine. (See THREADING INSTRUCTIONS, Fig. "B", page 3.)
7. Place a sample package to be tied against the Vertical Standard on the table.
8. Manually rotate the Main Drive Wheel through a complete cycle as outlined in steps 1 through 5. Observe action of Tying Arm, Knotter Head, Draw Slide and Stripper for proper function and operation.
9. Connect machine to power source. Machine is ready for production operation.

THREADING INSTRUCTIONS

REFER TO FIG. "B".

1. When threading machine disconnect power source.
2. Poly-Tape or Twine dispenses from the outside of the tube. Place tube in the Container/Dispenser with the center core transfer tail down in the bottom of the Container/Dispenser as illustrated.
3. Pull Poly-Tape or Twine through the guide hole in the top of the Container/Dispenser.
4. Thread through Tensioner, over Roller Guide and into the rear of the Main Hub.
5. Press Poly-Tape or Twine into Main Hub until visible in the hole above the Tying Arm. Using tweezers or needle nose pliers pull Poly-Tape or Twine out and over Roller Guide.
6. Thread Poly-Tape or Twine under Roller Guide on Tying Arm and over Roller Guide on Twine Draw-Up Lever.
7. Feed Poly-Tape or Twine through the Ring Guide at the Tying Arm elbow and through the Tip Guide.
8. Thread Poly-Tape or Twine around Stringholder Button on Stringholder assembly.

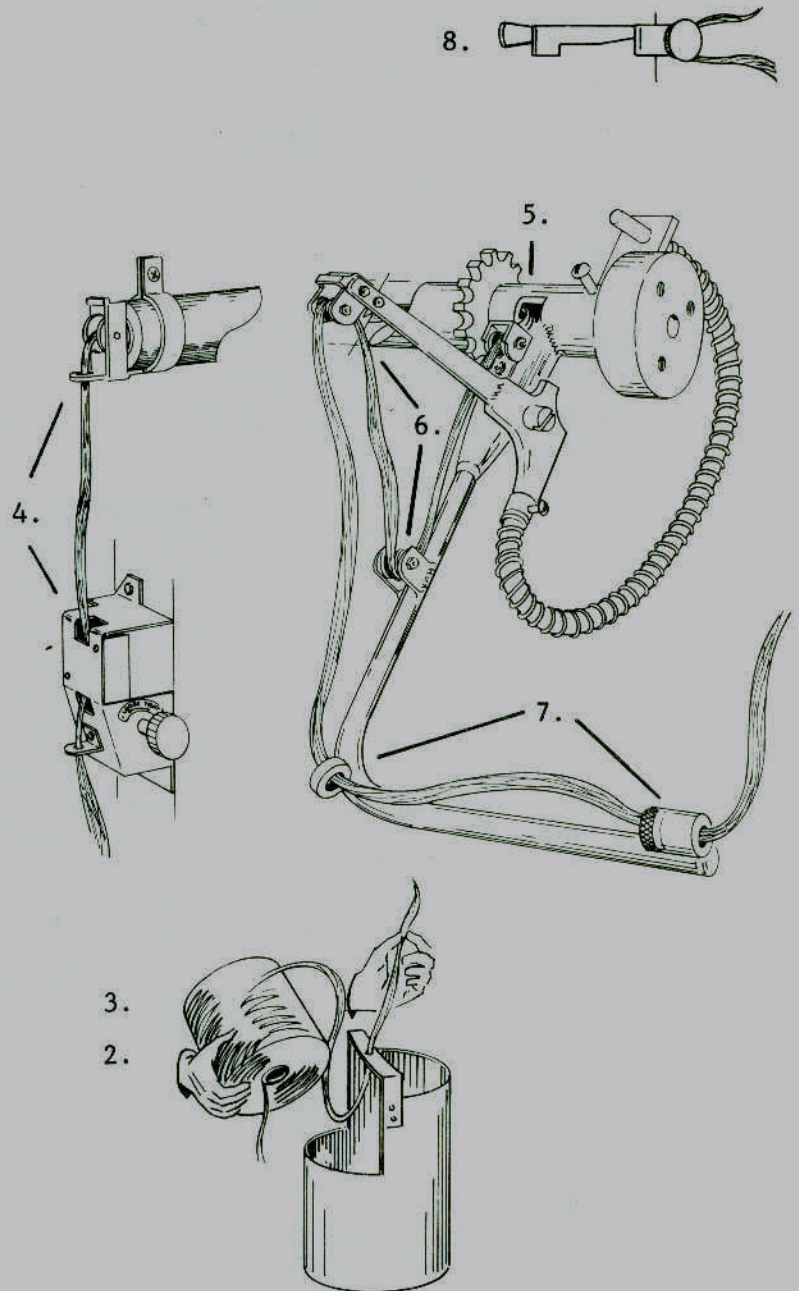


FIG. "B".

OPERATING PROCEDURE

REFER TO FIG. "C".

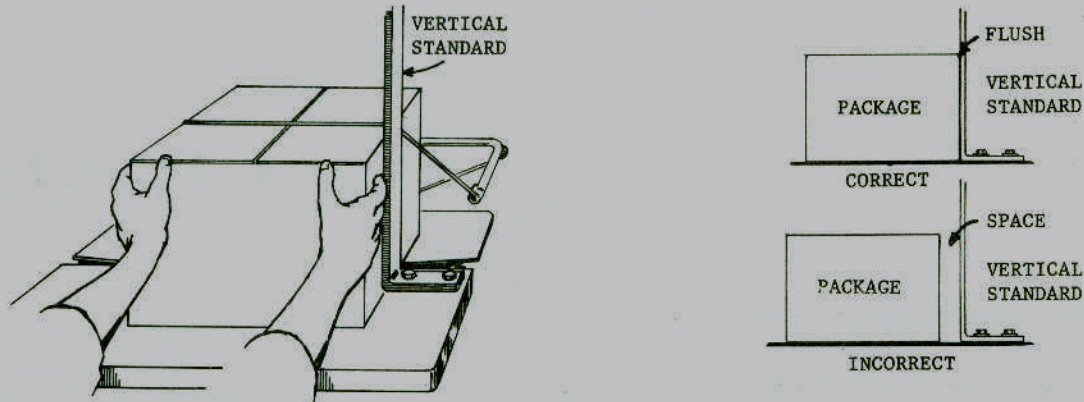


FIG. "C".

1. Hold package firmly in position on table against Vertical Standard.
2. DO NOT PLACE HANDS BEHIND VERTICAL STANDARD.
3. Depress Foot Pedal.
4. Hold package firmly in place until tying cycle is completed.

CROSSTIES

(An optional feature)

REFER TO FIG. "D".

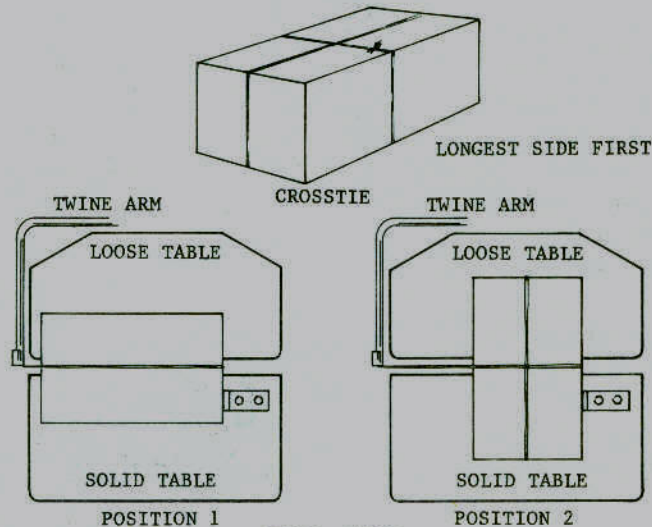


FIG. "D".

1. Place the package to be crosstied on the table flush against the Vertical Standard. TIE THE LONGEST SIDE FIRST.
2. Hold the package firmly and depress the Foot Pedal. Remove your foot from the Pedal instantly.
3. The Twine Arm will make one revolution and stop.
4. Turn the package 90 degrees on the table - in a clockwise direction. Your right hand comes toward your body. Slide the package on the table surface. Do not lift.
5. Slide the short side of the package against the Vertical Standard and hold firmly in position.
6. Depress the Foot Pedal. Again, remove your foot instantly.
7. The Twine Arm will make a second revolution and the knot will be tied. Your Crosstied package is complete.

OPERATING TIPS

REFER TO FIGS. "E"-1 & "E"-2.

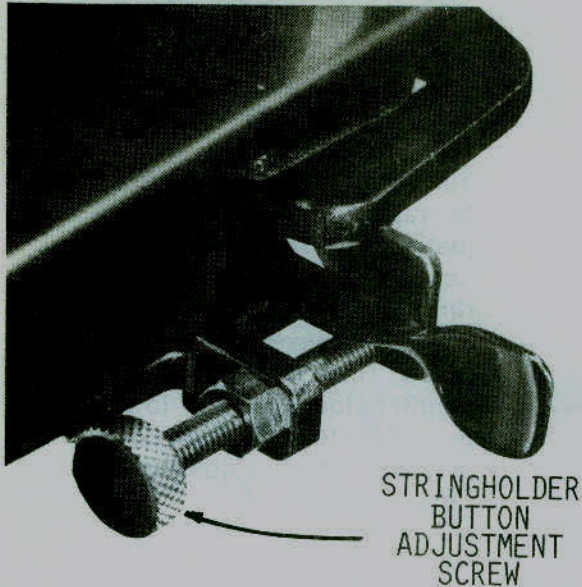


FIG. "E"-1.

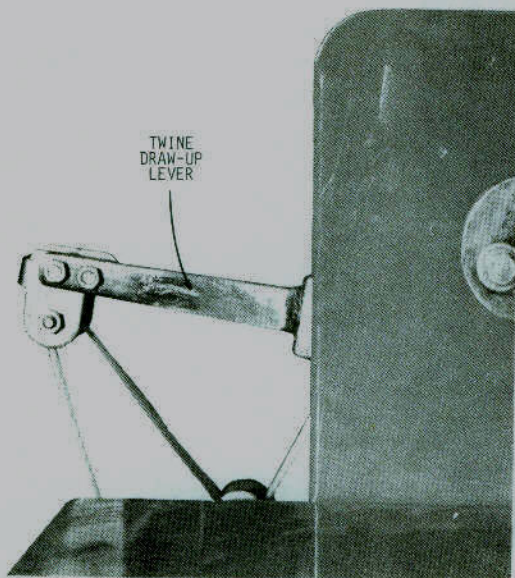


FIG. "E"-2

1. **THREADING.** Be sure your machine is properly threaded. Incorrect threading is a major cause of malfunction. (See **THREADING INSTRUCTIONS**, Page 3 in this manual.)

2. **STRINGHOLDER BUTTON.** Too much pressure in the Stringholder Button will cause the Poly-Tape or Twine to break or fray, leaving bits of Poly-Tape or Twine at the back of the button. Pressure may be changed with the Adjustment Screw. (See Fig, "E".)

Pressure is decreased by turning the Adjustment Screw to the left—counter-clockwise. Pressure is increased by turning the Adjustment Screw to the right—clockwise. The proper operating pressure is the **MINIMUM** required to retain the Poly-Tape or Twine in the Stringholder Button during a complete tying cycle.

Keep the Stringholder Button free of Poly-Tape or Twine bits. A build-up of debris in the Button and Spring can cause a reduction of pressure and tension between the Button and Block. Cleaning may be accomplished by simply blowing the area with compressed air or by picking the debris out with a pair of tweezers.

3. **TWINE RUNNING TENSION.** For best performance the tension on both the Stringholder Button and the Rear Tension should be about equal. Twine running tension is adjusted by the flat spring on the Tension Bracket at the back of the machine. The rear tension is increased by simply turning the Adjustment Nut to the right. Decrease tension by turning the Nut to the left. The rear tension is considered correct when the Twine Draw-Up Lever rests in a horizontal position

ADJUSTING STRIPPER

REFER TO FIGS. "F" & "G".



FIG. "F".

The proper position of the Stripper in relation to the Jaws is shown in Fig. "F". The notch in the Stripper should be in line with the opening between the jaws - as shown.

The level of the Stripper can be raised or lowered by adjusting the Stripper Lift Pin. Loosen the locking nut and turn the Adjusting Bolt of the Stripper lift lever clockwise to raise the Stripper, turn counter-clockwise to lower. Be certain to secure the Locking Nut after adjustments. Refer to Figure "G".

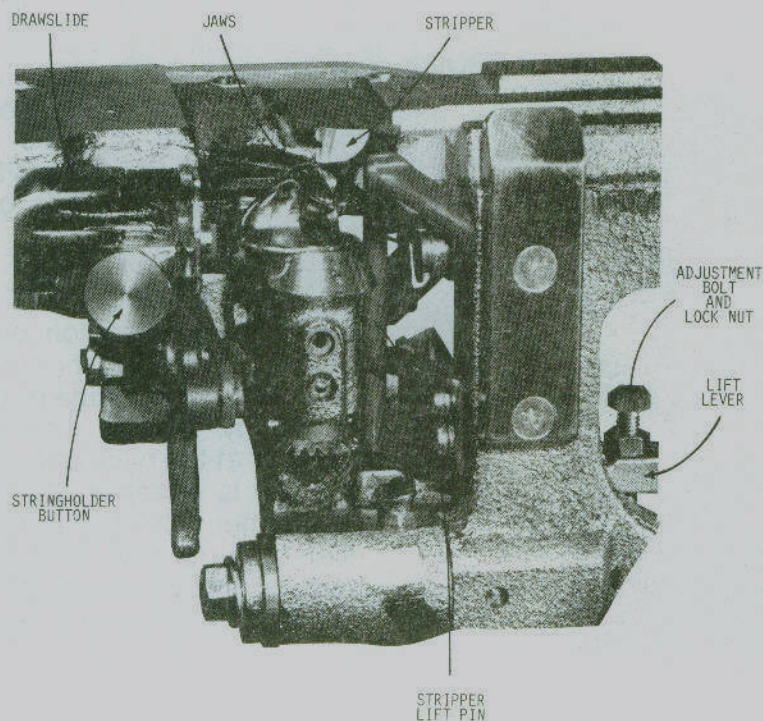
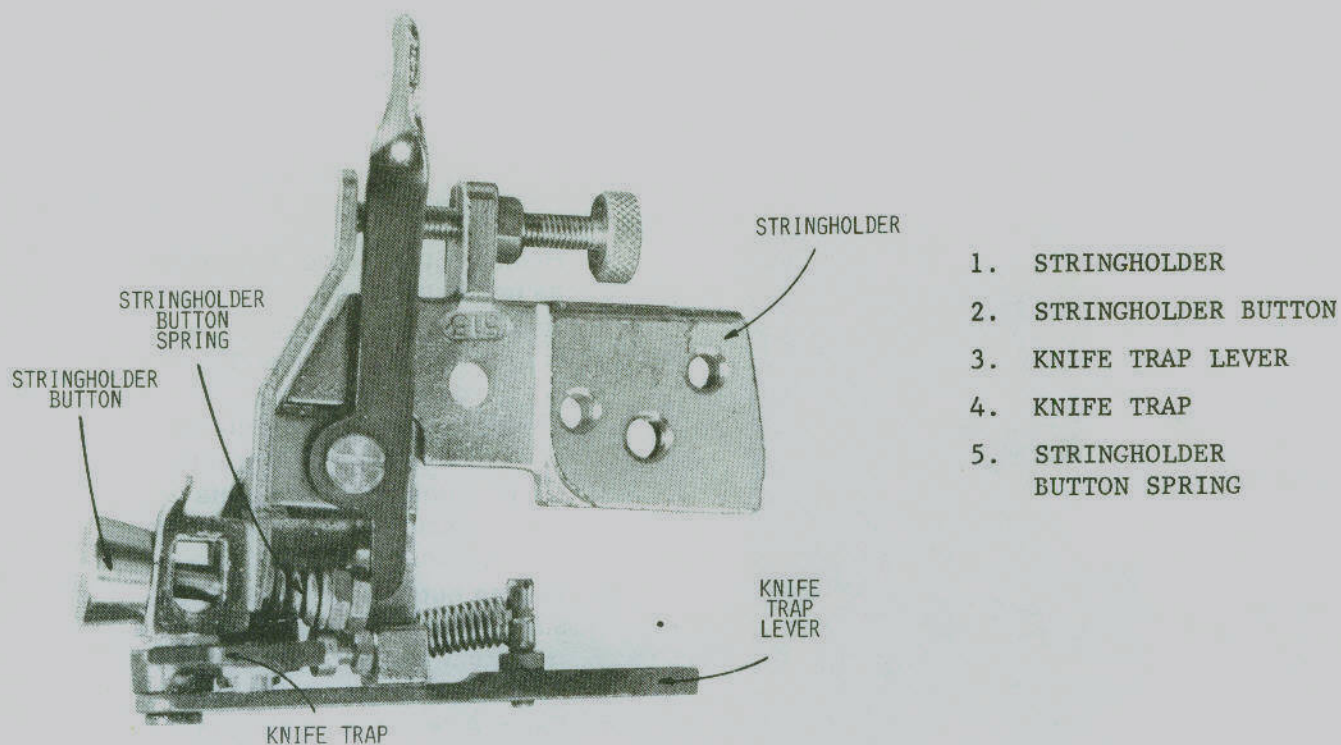


FIG. "G".

REMOVING STRINGHOLDER ASSEMBLY

REFER TO FIG. "H".



1. STRINGHOLDER
2. STRINGHOLDER BUTTON
3. KNIFE TRAP LEVER
4. KNIFE TRAP
5. STRINGHOLDER BUTTON SPRING

FIG. "H".

1. Remove shouldered screw in Knife Trap Lever.
2. Remove large black allen head cap screw holding assembly to Main Table.
3. Stringholder Assembly is held in position by two pins. With the allen head cap screw removed the assembly will drop free.
4. To replace, reverse the above procedure.
5. With the Stringholder Assembly removed check the following:
 - A. Replacement of Knife Blade.
 - B. Replacement or adjustment of Stringholder Button Spring.
 - C. Lubrication of Knife Trap Lever.
 - D. Replacement of Knife Trap Spring.

KNOTTER HEAD REMOVAL

REFER TO FIGS. "I"-1 & "I"-2.

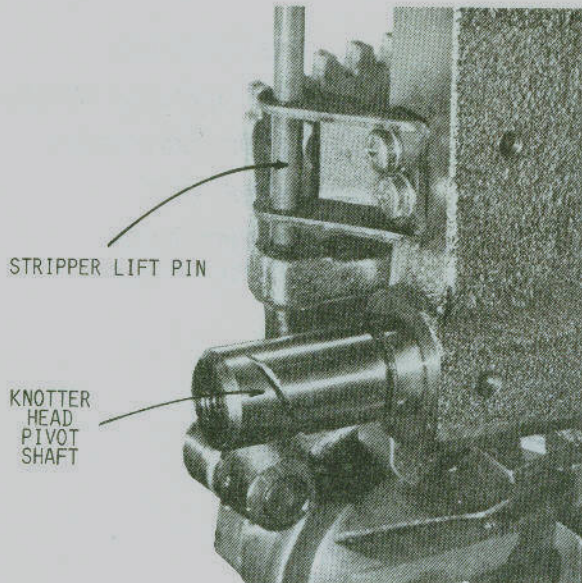


FIG. "I"-1.

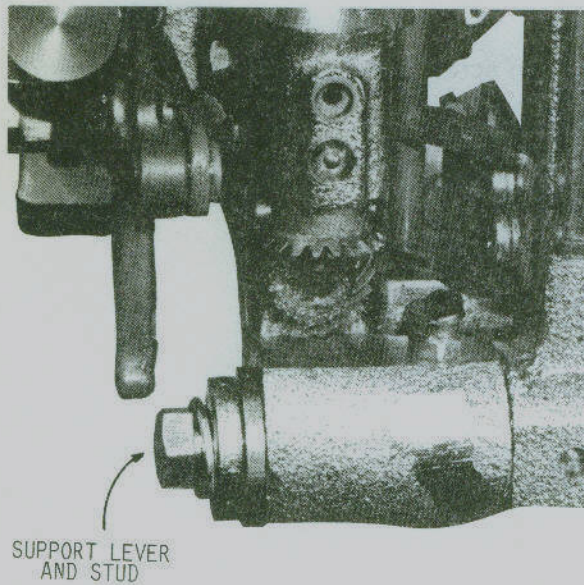


FIG. "I"-2

1. Remove Stringholder Assembly as per instructions.
2. Remove front Table as follows:
 - A. Remove Vertical Standard - Stop Bar.
 - B. Remove lower bolts on table support brackets.
 - C. Loosen the two bolts securing the Table to the frame.
3. Loosen nuts at both ends of the support lever between Knotter Head and frame. Swing support lever downward from the stud.
4. Remove two outside bolts in front of Tying Table. Remove bolt at top left side of Tying Assembly.
5. Tying Assembly can now be lifted out of machine.
6. Remove Knotter Head support lever.
7. Gently slip Knotter Head off Pivot Shaft. Tip-up Lever will slip off stud on Knotter Head.
8. To replace - line the Tip-up Lever with the stud and gently maneuver Knotter Head back into position on Pivot Shaft. **DO NOT USE FORCE.** When in proper alignment, the Knotter Head will slip easily into position to tie properly and securely.

REPLACING TYING ASSEMBLY

1. Be sure Main Cam is in neutral position.
Knotter Rack and Cross Tie Block (or slot if block has been removed) should be in the position shown in Fig. "J".
2. Lower the assembly so that the Draw Slide Operating Lever rests in the brass portion of the Main Cam.
3. The bolt at the top left of the assembly assists in aligning the bolt holes in front. Replace the two front mounting bolts.
4. Replace Knotter Head Support Lever and secure to frame.
5. Replace Stringholder assembly.
6. Test by rotating manually, refer to page 2.

REPLACING KNOTTER FLAT SPRINGS

REFER TO FIG. "J".

The Knotter Flat Springs are a very important part of the Tying Head. The pressure these springs apply on the Knotter lever controls the gap and grip of the Knotter Jaws in the Poly-Tape or Twine. If the pressure is too great, the Jaws will not release the Poly-Tape or Twine. Too little pressure results in not enough grip, again causing a tying failure. Since the springs are in constant use they are subject to weakening through fatigue.

To Replace the Springs remove the Knotter Head per instructions on page 8.

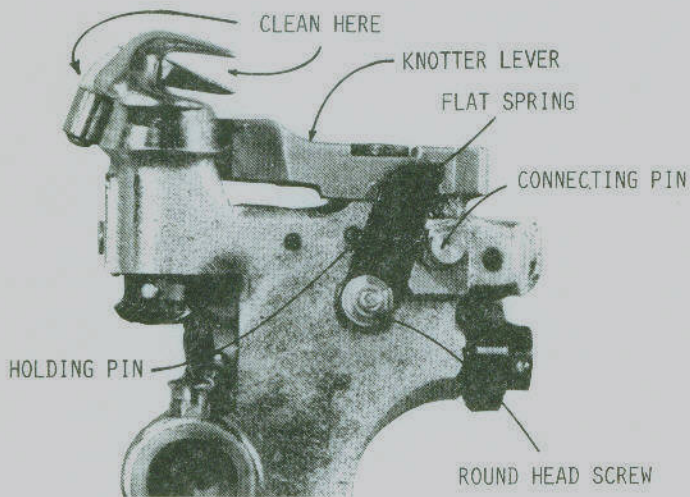


FIG. "J".

1. Remove locknut and bolt securing Flat Springs to Knotter Head.
2. Replace with two number 812 Springs.
3. With Knotter Jaw turned out of the Knotter Lever, screw down bolt and nut securely. Do not tighten excessively.
4. Rotate Jaw Assembly until roller locks into Knotter Lever. Rotate against lever to check Spring pressure. Tighten springs until resistance is definite.
5. Pressure can be reduced after assembly but cannot be increased. To reduce pressure turn the bolt into the Pressure Relief Post on the front side of the Main Table.

LUBRICATION AND PREVENTIVE MAINTENANCE

REFER TO FIGS. "K", "L", "M".

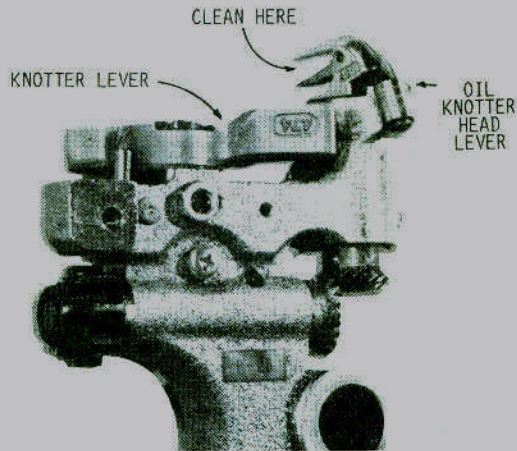


FIG. "K".

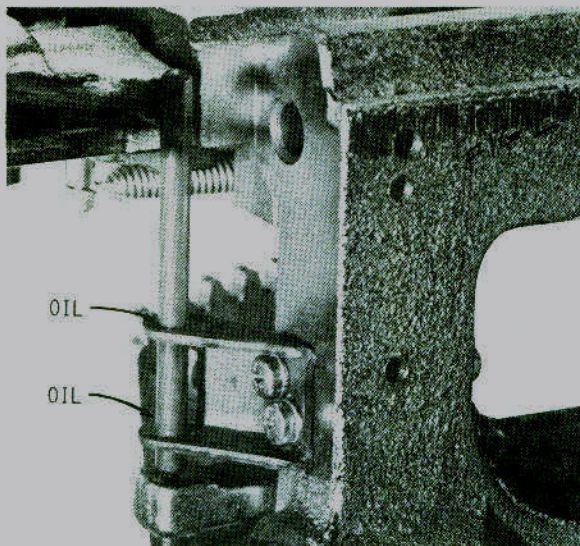


FIG. "L".

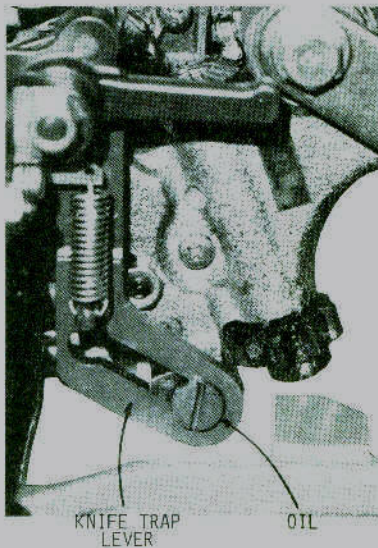
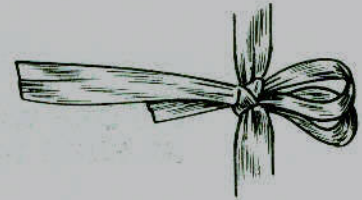


FIG. "M".

1. Daily Inspect:
 - a. Knotter Head Roller.
 - b. Stripper Lift Pin.
 - c. Knife Trap Lever.
2. Weekly Oil. Oil inlets are marked in red. Care should be taken to insure the clutch leather is free of oil.
3. Lubricate on a monthly schedule. All Shafts rotate on sealed roller bearings. Grease Zirks are Metric measurement.

THE POLY-TAPE KNOT

A good knot should be hard with two loops of equal size and one long and one short tail. An improper knot is the result of either miss-adjustment or wear.



Following are common problems and their solutions:

| | | |
|--|--|---|
| <p>A. RAGGED END ON POLY-TAPE. Cause: Dull Knife Blade.</p> | | <p>Solution: Replace Knife Blade.</p> |
| <p>B. SMALL, ABNORMALLY SHAPED LOOPS IN KNOT. Cause: Excessive clearance between Stripper and Knotter Jaws. Cause: Stripper level out of adjustment.</p> | | <p>Solution: Replace Stripper. Solution: Adjust level by raising or lowering Pin Riser.</p> |
| <p>C. SMALL AND LOOSE KNOTS. Cause: Knotter Jaw does not close tight. Too little grip on Poly-Band. Cause: Dirt or debris in Knotter</p> | | <p>Solution: Tighten or replace Knotter Head Flat Springs. Solution: Remove obstructions. Clean with compressed air.</p> |
| <p>D. LOOPS ARE NOT OF EQUAL SIZE OR SHAPE. Cause: Button pressure too tight. Cause: Stripper level too high or too low. Cause: Dull Knife Blade.</p> | | <p>Solution: Adjust Button pressure screw. Solution: Adjust Pin Riser. Solution: Replace Knife Blade.</p> |
| <p>E. KNOT HAS ONLY ONE LOOP. Cause: Reverse excess drag by Tensioner overcoming Stringholder Button pressure. Cause: Button pressure too light or weak Button Springs. Cause: Accumulated waste in Stringholder.</p> | | <p>Solution: Adjust Tensioner. Solution: Increase Button pressure or replace Springs. Solution: Clean Stringholder regularly.</p> |
| <p>F. TOP OF LOOPS SHREDDED OR RAGGED. Cause: Stripper level out of adjustment. Cause: Burrs on Draw Slide, Tip-Up or Knotter Jaw.</p> | | <p>Solution: Adjust Pin Riser. Solution: Make sure that all surfaces that make contact with Poly-Band are smooth and clean.</p> |
| <p>G. KNOTS ARE LOOSE OR INCOMPLETE. Cause: Weak Knotter Head Flat Springs. Cause: Jaw Gap too large.</p> | | <p>Solution: Replace Flat Springs. Solution: Adjustment.</p> |

MACHINE TROUBLE SHOOTING

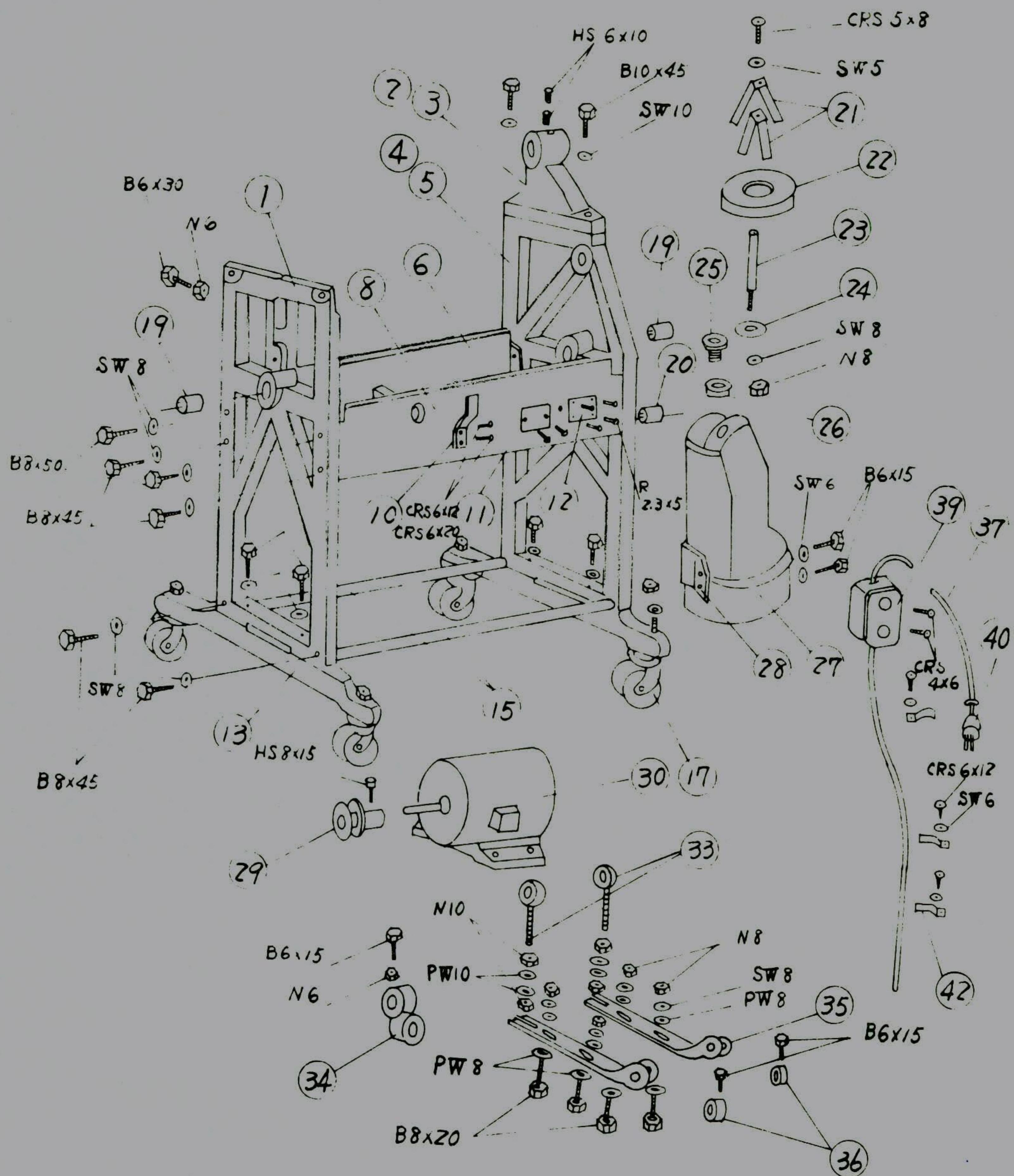
BEFORE WORKING ON TY-TECH TYING MACHINES BE SURE TO DISCONNECT FROM POWER SOURCE

| PROBLEM | SOLUTION |
|--|---|
| A. Motor does not start. | Broken wire, loose terminal. |
| B. Clutch or Pulley noise. | Lack of grease in Pulley Needle Bearing. Improper or broken rivet in Clutch Disc. Friction between Clutch Kick Out and Clutch Block. Replace Parts. Lack of oil between Clutch Pulley and Clutch Shaft Collar. |
| C. Rotating Arm does not stop at end of cycle. | Worn Clutch Kick Out and/or Clutch Block Kick Out Lever. |
| D. Arm rotation is not smooth. | V-Belt stretch or slippage. Oil on leather Clutch Disc. Failure of Clutch Spring. Worn Clutch Shaft Taper Pin. Loose motor Pulley. Brake Cushion too heavy. |
| E. Stringholder Button loses Poly-Band at beginning of rotation. | Twine Tension Spring is too tight. Tighten Cushion with Stringholder Button Adjusting Screw. Adjust Twine setting. Poly-Band is knotted or caught in guides. Improper Poly-Band size or twine size. Stringholder parts are worn and should be replaced. |
| F. Poly-Band is not caught by Knotter. | Check Draw Slide Cam for excessive wear. Check Switch Cam and Draw Slide Roller for excessive wear. Replace worn parts. |
| G. Poly-Band does not enter Stringholder Button. | Increase twine tension dial. Replace Draw Slide Spring. |
| H. Poly-Band is not cut at end tying cycle. | Check for wear and adjustment of Knife Trap Lever, Pin, Spring, adjusting screw. |
| I. Poly-Band breaks down. | Loosen Stringholder Button adjusting screw. Check Poly-Band guides for abrasions. Correct any improper threading. Decrease pressure of twine tension Spring. |

To insure your Tying Machine warranty
mail warranty card

DETAILS OF FRAME, MOTOR & TWINE CAN

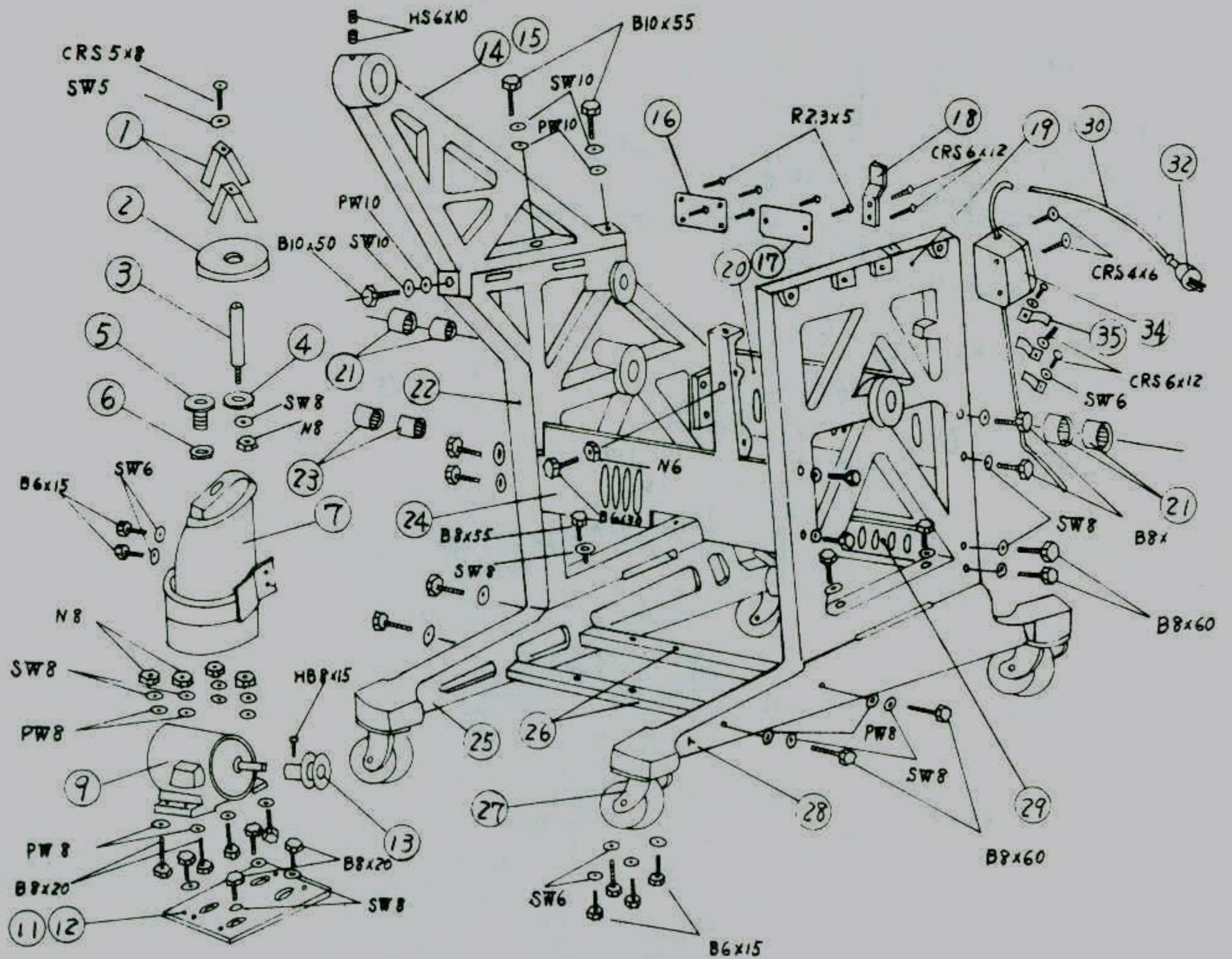
MODEL 36, 45 & 60



| No. | Code No. | Description | Q'ty | No. | Code No. | Description | Q'ty |
|-----|----------|-------------------------------|------|-----|----------|---------------------------|------|
| 1 | 601-4 | Front End Frame | 1 | 23 | 1162-3 | Twine Bobbin Shaft | 1 |
| 2 | 603K-1 | Twine Arm Bearing Base for 45 | 1 | 24 | 1163-1 | Twine Bobbin Shaft Washer | 1 |
| 3 | 683-1 | Twine Arm Bearing Base for 60 | 1 | 25 | 696 | Twine Guide | 1 |
| 4 | 602-5 | Rear End Frame for 45 | 1 | 26 | 697 | Twine Guide Nut | 1 |
| 5 | 602D-1 | Rear End Frame for 60 | 1 | 27 | 623K-3 | Twine Can | 1 |
| 6 | 604-3 | Left Side Frame | 1 | 28 | 629K-1 | Twine Can Holder | 1 |
| 8 | 605-2 | Right Side Frame | 1 | 29 | | Motor Pulley | 1 |
| 10 | 622C | Hook for Electric Cord | 1 | 30 | | Motor | 1 |
| 11 | 790A | Trade Mark Plate | 1 | 33 | 830B-1 | Motor Adjusting Screw | 2 |
| 12 | 790B | String Diagram | 1 | 34 | 674B | Pedal Joint Bracket | 1 |
| 13 | 606-1 | Foot Base | 2 | 35 | 1027 | Motor Base | 2 |
| 15 | 607R-3 | Frame Stay | 2 | 36 | 10314K | Collar | 2 |
| 17 | | Castor | 4 | 37 | | Electric Cord | 1 |
| 19 | | Needle Roller Bearing SC1616Z | 2 | 39 | | Switch | 1 |
| 20 | | Needle Roller Bearing SC1416Z | 1 | 40 | | Plug | 1 |
| 21 | 630 | Twine Bobbin Holder Spring | 2 | 42 | 631-2 | Electric Cord Keeper | 3 |
| 22 | 1164 | Bobbin Base | 1 | | | | |

DETAILS OF FRAME, MOTOR & TWINE CAN

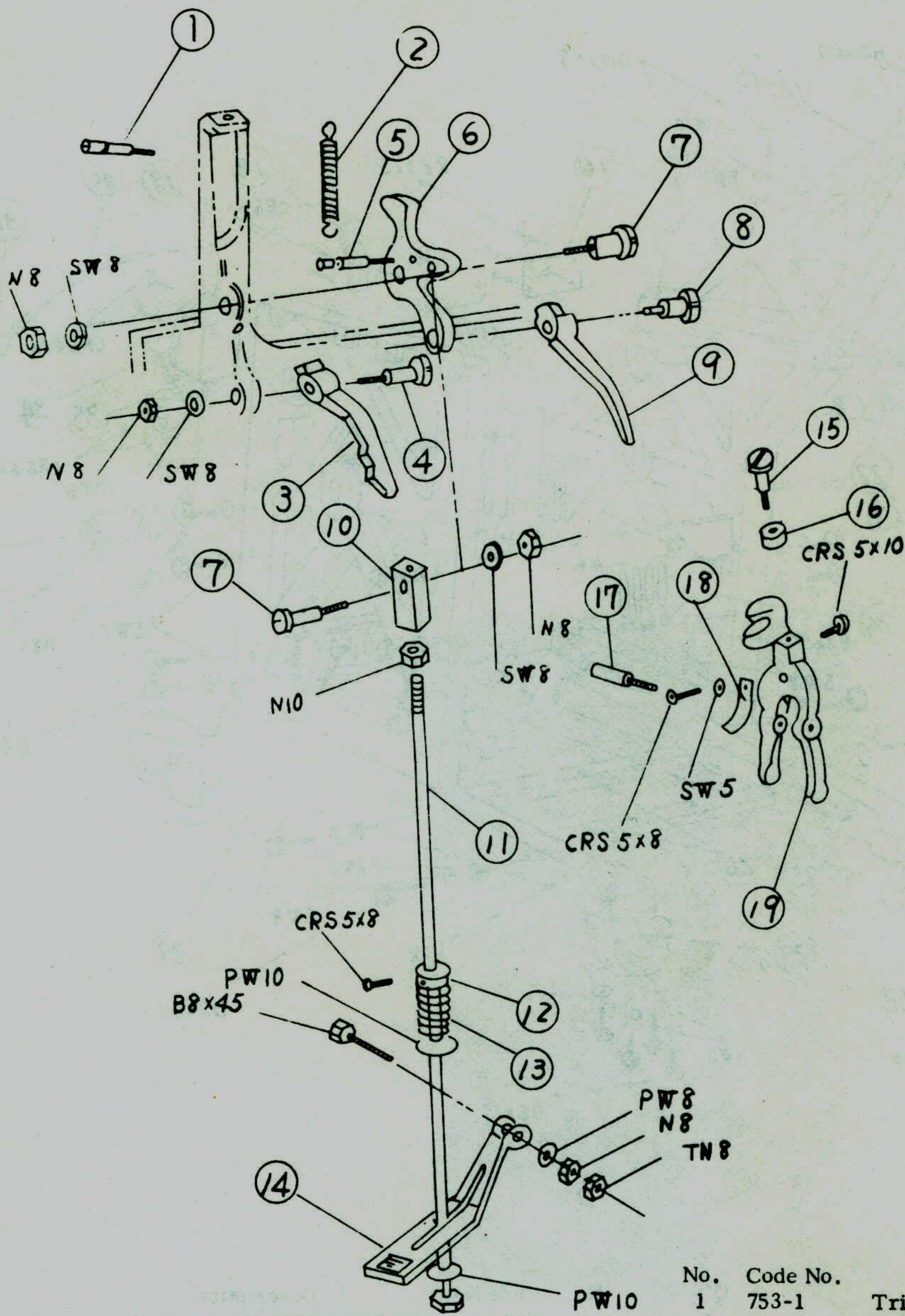
MODEL 80 & 100



| No. | Code No. | Description | Q'ty | No. | Code No. | Description | Q'ty |
|-----|----------|------------------------------|------|-----|----------|--------------------------------|------|
| 18 | 622C | Hook for Electric Cord | 1 | 1 | 630 | Twine Bobbin Holder Spring | 2 |
| 19 | 1001-5 | Front End Frame | 1 | 2 | 1164-3 | Bobbin Base | 1 |
| 20 | 1004-8 | Right Side Frame | 1 | 3 | 1162-3 | Twine Bobbin Shaft | 1 |
| 21 | | Needle Roller Bearing SC1612 | 4 | 4 | 1163-1 | Twine Bobbin Shaft Washer | 1 |
| 22 | 1002-6 | Rear End Frame | 1 | 5 | 696 | Twine Guide | 1 |
| 23 | | Needle Roller Bearing SC1412 | 2 | 6 | 697 | Twine Guide Nut | 1 |
| 24 | 1005-14 | Left Side Frame | 1 | 7 | 623K-3 | Twine Can Assy. | 1 |
| 25 | 1003B-3 | Foot Base (Rear Side) | | 9 | | Motor | 1 |
| 26 | 1007L | Frame Stay | 2 | 11 | 1023H | Motor Base for Single Phase | 1 |
| 27 | | Castor | 4 | 12 | 1023F | Motor Base for Three Phase | 1 |
| 28 | 1003A-2 | Foot Base (Front Side) | 1 | 13 | | Motor Pulley | 1 |
| 29 | 1006 | Side Plate | 1 | 14 | 8501-4 | Twine Arm Bearing Base for 80 | 1 |
| 30 | | Electric Cord | 1 | 15 | 1008-2 | Twine Arm Bearing Base for 100 | 1 |
| 32 | | Plug | 1 | 16 | 790A | Trade Mark Plate | 1 |
| 34 | | Switch | 1 | 17 | 790B | String Diagram | 1 |
| 35 | 631-2 | Electric Cord Keeper | 3 | | | | |

DETAILS OF KICKOUT LEVER

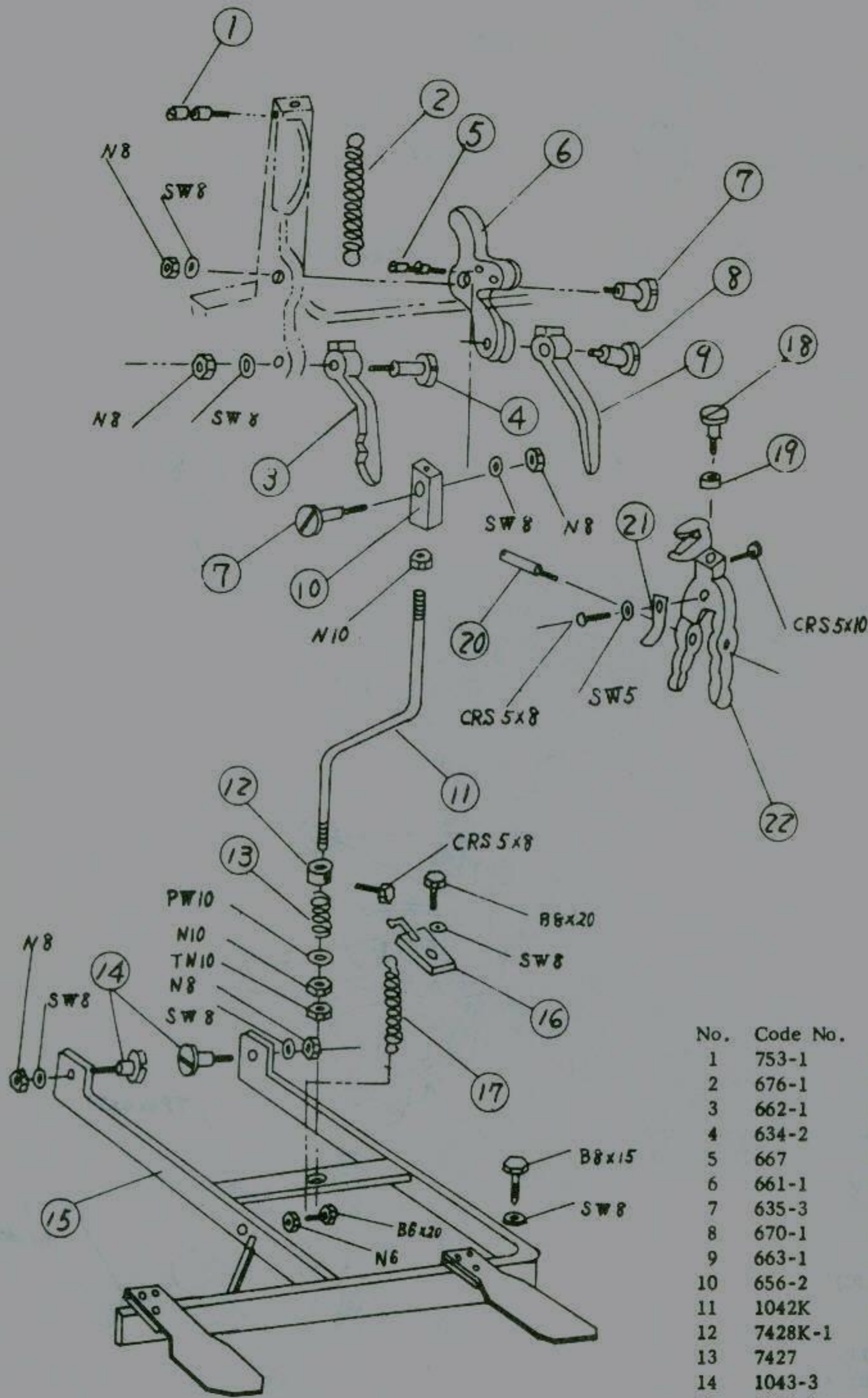
MODEL 25, 36, 45 & 60



| No. | Code No. | Description | Q'ty |
|-----|----------|--------------------------------|------|
| 1 | 753-1 | Trip Spring Stud | 1 |
| 2 | 676-1 | Trip Spring | 1 |
| 3 | 662-1 | Clutch Block Kickout Lever (A) | 1 |
| 4 | 634-2 | Trip Rod Screw | 1 |
| 5 | 667 | Spring Stud | 1 |
| 6 | 661-1 | Trip Bell Crank | 1 |
| 7 | 635-3 | Pivot Screw | 2 |
| 8 | 670-1 | Kickout Lever Pin | 1 |
| 9 | 663-1 | Clutch Block Kickout Lever (B) | 1 |
| 10 | 656-2 | Clutch Lever Joint | 1 |
| 11 | 655-1 | Pedal Rod | 1 |
| 12 | 7428K-1 | Cushion Spring Collar | 1 |
| 13 | 7427 | Pedal Cushion Spring | 1 |
| 14 | 665B-1 | Pedal | 1 |
| 15 | 669B-1 | Clutch Fork Roller Screw | 1 |
| 16 | 669A | Clutch Fork Roller | 1 |
| 17 | 658 | Clutch Fork Pivot Screw | 1 |
| 18 | 625 | Clutch Fork Spring | 1 |
| 19 | 657-1 | Clutch Fork | 1 |

DETAILS OF KICKOUT LEVER

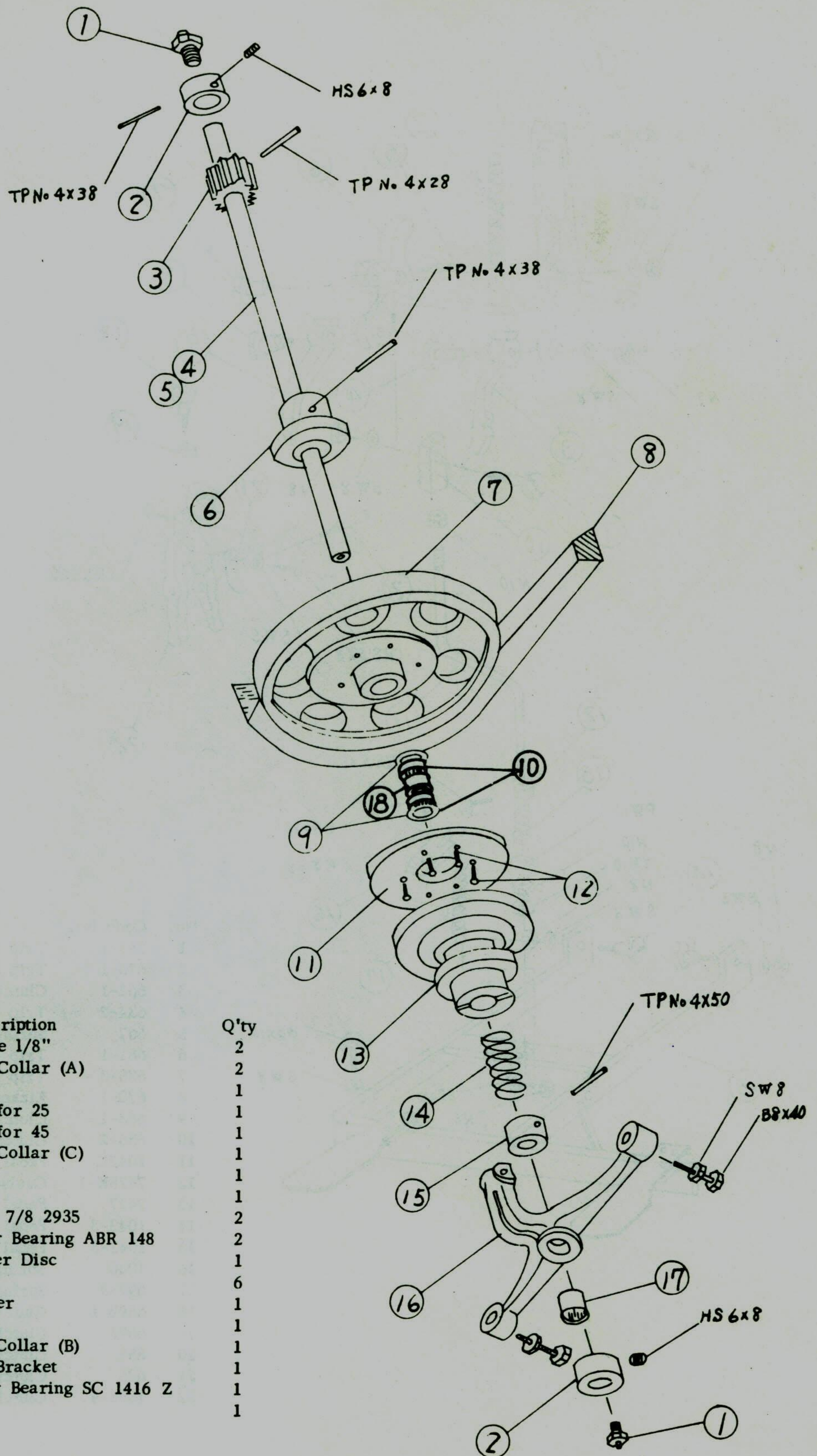
MODEL 80 & 100



| No. | Code No. | Description | Q'ty |
|-----|----------|--------------------------------|------|
| 1 | 753-1 | Trip Spring Stud | 1 |
| 2 | 676-1 | Trip Spring | 1 |
| 3 | 662-1 | Clutch Block Kickout Lever (A) | 1 |
| 4 | 634-2 | Trip Rod Screw | 1 |
| 5 | 667 | Spring Stud | 1 |
| 6 | 661-1 | Trip Bell Crank | 1 |
| 7 | 635-3 | Trip Bell Crank Pivot Screw | 2 |
| 8 | 670-1 | Kickout Lever Pin | 1 |
| 9 | 663-1 | Clutch Block Kickout Lever (B) | 1 |
| 10 | 656-2 | Clutch Lever Joint | 1 |
| 11 | 1042K | Pedal Rod | 1 |
| 12 | 7428K-1 | Cushion Spring Collar | 1 |
| 13 | 7427 | Pedal Cushion Spring | 1 |
| 14 | 1043-3 | Pedal Pivot Screw | 2 |
| 15 | 1041-3 | Pedal | 1 |
| 16 | 1040 | Spring Keeper | 1 |
| 17 | 692-3 | Spring | 1 |
| 18 | 669B-1 | Clutch Fork Roller Screw | 1 |
| 19 | 669A | Clutch Fork Roller | 1 |
| 20 | 658 | Clutch Fork Pivot Screw | 1 |
| 21 | 625 | Clutch Fork Spring | 1 |
| 22 | 1038-4 | Clutch Fork | 1 |

DETAILS OF CLUTCH SHAFT

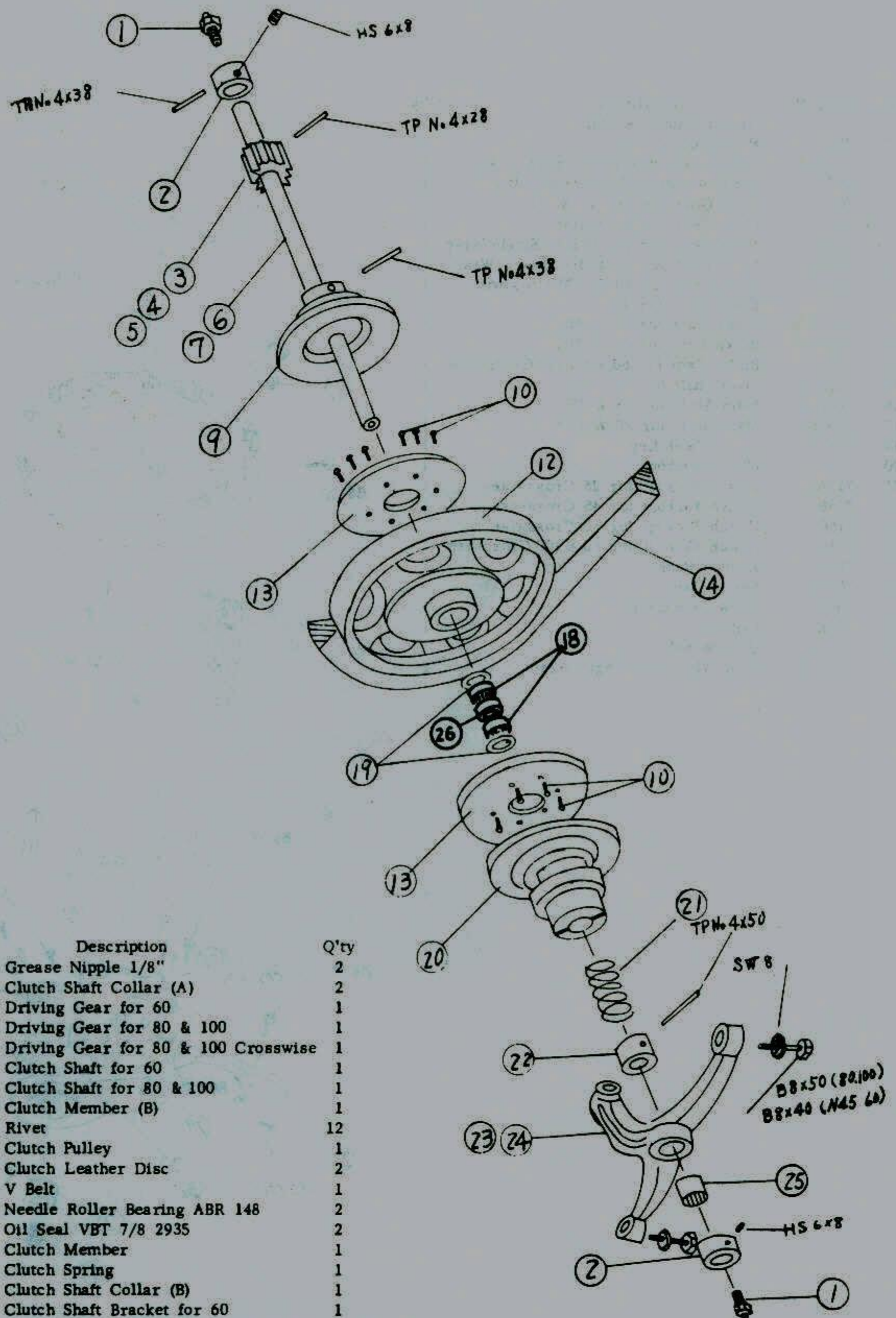
MODEL 25, 36 & 45



| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------------|------|
| 1 | | Grease Nipple 1/8" | 2 |
| 2 | 651 | Clutch Shaft Collar (A) | 2 |
| 3 | 668-1 | Driving Gear | 1 |
| 4 | 687-4 | Clutch Shaft for 25 | 1 |
| 5 | 650-5 | Clutch Shaft for 45 | 1 |
| 6 | 653 | Clutch Shaft Collar (C) | 1 |
| 7 | 688-1 | Clutch Pulley | 1 |
| 8 | | V Belt | 1 |
| 9 | | Oil Seal VBT 7/8 2935 | 2 |
| 10 | | Needle Roller Bearing ABR 148 | 2 |
| 11 | 672K-1 | Clutch Leather Disc | 1 |
| 12 | 675-1 | Rivet | 6 |
| 13 | 660-1 | Clutch Member | 1 |
| 14 | 671A-2 | Clutch Spring | 1 |
| 15 | 652-4 | Clutch Shaft Collar (B) | 1 |
| 16 | 659-4 | Clutch Shaft Bracket | 1 |
| 17 | | Needle Roller Bearing SC 1416 Z | 1 |
| 18 | 699 | Collar | 1 |

DETAILS OF CLUTCH SHAFT

MODEL 60, 80 & 100

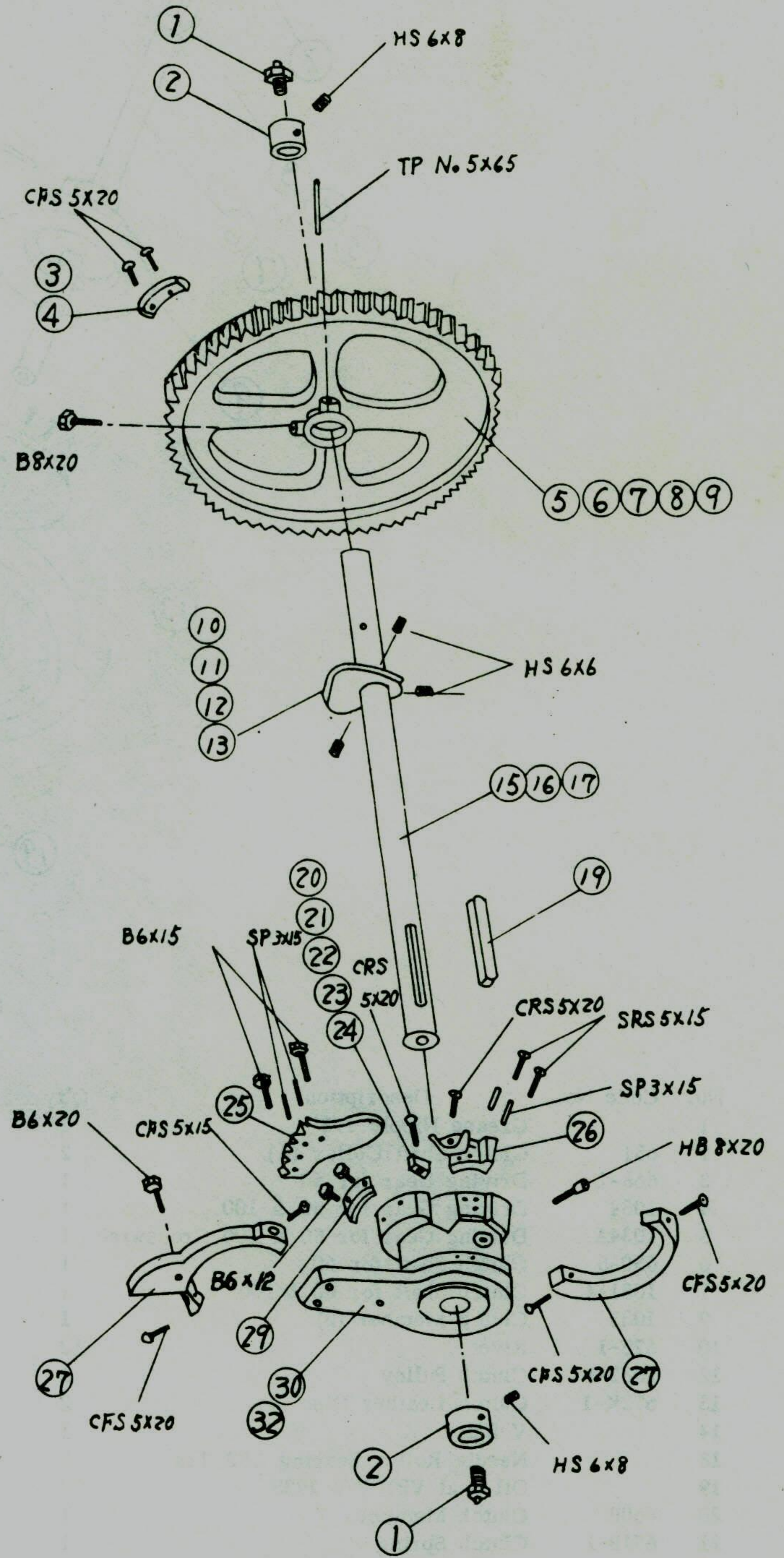


| No. | Code No. | Description | Q'ty |
|-----|----------|-------------------------------------|------|
| 1 | | Grease Nipple 1/8" | 2 |
| 2 | 651 | Clutch Shaft Collar (A) | 2 |
| 3 | 668-1 | Driving Gear for 60 | 1 |
| 4 | 1034 | Driving Gear for 80 & 100 | 1 |
| 5 | 1034A | Driving Gear for 80 & 100 Crosswise | 1 |
| 6 | 650-5 | Clutch Shaft for 60 | 1 |
| 7 | 1031-4 | Clutch Shaft for 80 & 100 | 1 |
| 9 | 1035 | Clutch Member (B) | 1 |
| 10 | 675-1 | Rivet | 12 |
| 12 | 1032-1 | Clutch Pulley | 1 |
| 13 | 672K-1 | Clutch Leather Disc | 2 |
| 14 | | V Belt | 1 |
| 18 | | Needle Roller Bearing ABR 148 | 2 |
| 19 | | Oil Seal VBT 7/8 2935 | 2 |
| 20 | 660B | Clutch Member | 1 |
| 21 | 671B-1 | Clutch Spring | 1 |
| 22 | 652-4 | Clutch Shaft Collar (B) | 1 |
| 23 | 659-4 | Clutch Shaft Bracket for 60 | 1 |
| 24 | 1033-4 | Clutch Shaft Bracket for 80 & 100 | 1 |
| 25 | | Needle Roller Bearing SC 1416 Z | 1 |
| 26 | 699 | Collar | 1 |

DETAILS OF MAIN GEAR

ALL MODELS

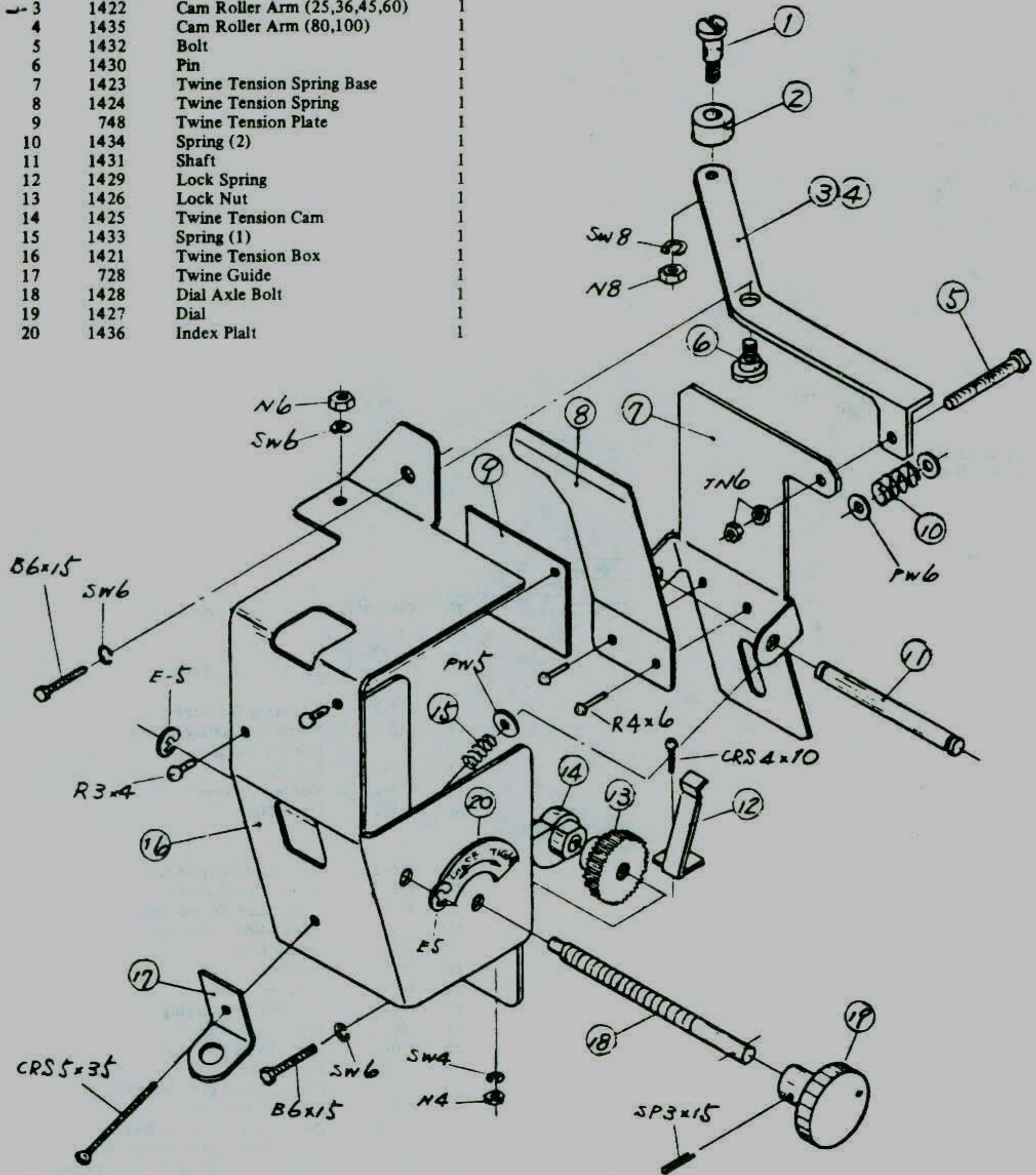
| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------------------|------|
| 1 | | Grease Nipple A-M6F | 2 |
| 2 | 701 | Main Shaft Collar | 2 |
| 3 | 737K-2 | Tension Booster Cam for 25 & 45 | 1 |
| 4 | 737C | Tension Booster Cam for 60, 80 & 100 | 1 |
| 5 | 704K | Main Gear for 25, 45 & 60 | 1 |
| 6 | 1052K | Main Gear for 80 & 100 | 1 |
| 7 | 704B | Main Gear for 25, 45 & 60 Single Wrap | 1 |
| 8 | 1052A | Main Gear for 80 & 100 Single Wrap | 1 |
| 9 | 1052B | Main Gear for 80 & 100 Crosswise | 1 |
| 10 | 960 | Brake Cam for 25 | 1 |
| 11 | 837-3 | Brake Cam for 45 & 60 | 1 |
| 12 | 1112-1 | Brake Cam for 80 & 100 | 1 |
| 13 | 827 | Brake Cam for 60, 80 & 100 Crosswise | 1 |
| 15 | 712K-1 | Main Shaft for 25 | 1 |
| 16 | 700K-1 | Main Shaft for 45 & 60 | 1 |
| 17 | 1051K-1 | Main Shaft for 80 & 100 | 1 |
| 19 | 708-1 | Cam Wheel Key | 1 |
| 20 | 707 | Clutch Kickout | 1 |
| 21 | 715A | Clutch Kickout for 25 Crosswise | 1 |
| 22 | 715B | Clutch Kickout for 45 Crosswise | 1 |
| 23 | 715C | Clutch Kickout for 60 Crosswise | 1 |
| 24 | 715D | Clutch Kickout for 80 & 100 Crosswise | 1 |
| 25 | 706-1 | Knotter Rack | 1 |
| 26 | 703-1 | Switch Cam | 1 |
| 27 | 705M | Draw Slide Cam | 1 |
| 29 | 702K | Lift Cam | 1 |
| 30 | 709-3 | Cam Wheel | 1 |
| 32 | 709C-1 | Cam Wheel for Single Wrap | 1 |



DETAILS OF TENSION BOOSTER

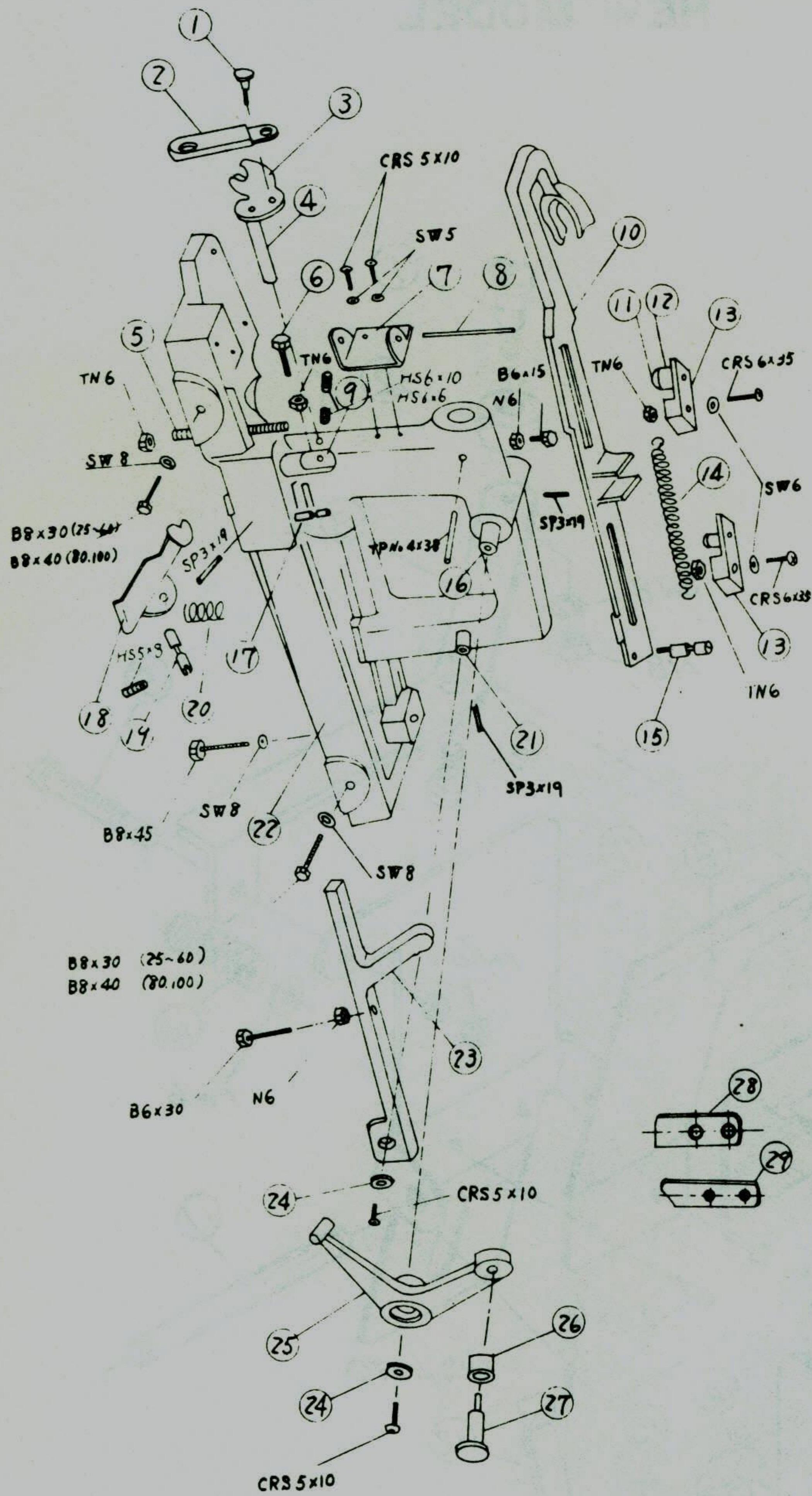
NEW MODEL

| No. | Code No. | Description | Q'ty |
|-----|----------|------------------------------|------|
| 1 | 669 | Cam Roller Pin | 1 |
| 2 | 835 | Cam Roller | 1 |
| 3 | 1422 | Cam Roller Arm (25,36,45,60) | 1 |
| 4 | 1435 | Cam Roller Arm (80,100) | 1 |
| 5 | 1432 | Bolt | 1 |
| 6 | 1430 | Pin | 1 |
| 7 | 1423 | Twine Tension Spring Base | 1 |
| 8 | 1424 | Twine Tension Spring | 1 |
| 9 | 748 | Twine Tension Plate | 1 |
| 10 | 1434 | Spring (2) | 1 |
| 11 | 1431 | Shaft | 1 |
| 12 | 1429 | Lock Spring | 1 |
| 13 | 1426 | Lock Nut | 1 |
| 14 | 1425 | Twine Tension Cam | 1 |
| 15 | 1433 | Spring (1) | 1 |
| 16 | 1421 | Twine Tension Box | 1 |
| 17 | 728 | Twine Guide | 1 |
| 18 | 1428 | Dial Axle Bolt | 1 |
| 19 | 1427 | Dial | 1 |
| 20 | 1436 | Index Platt | 1 |



DETAILS OF MAIN TABLE CASTING

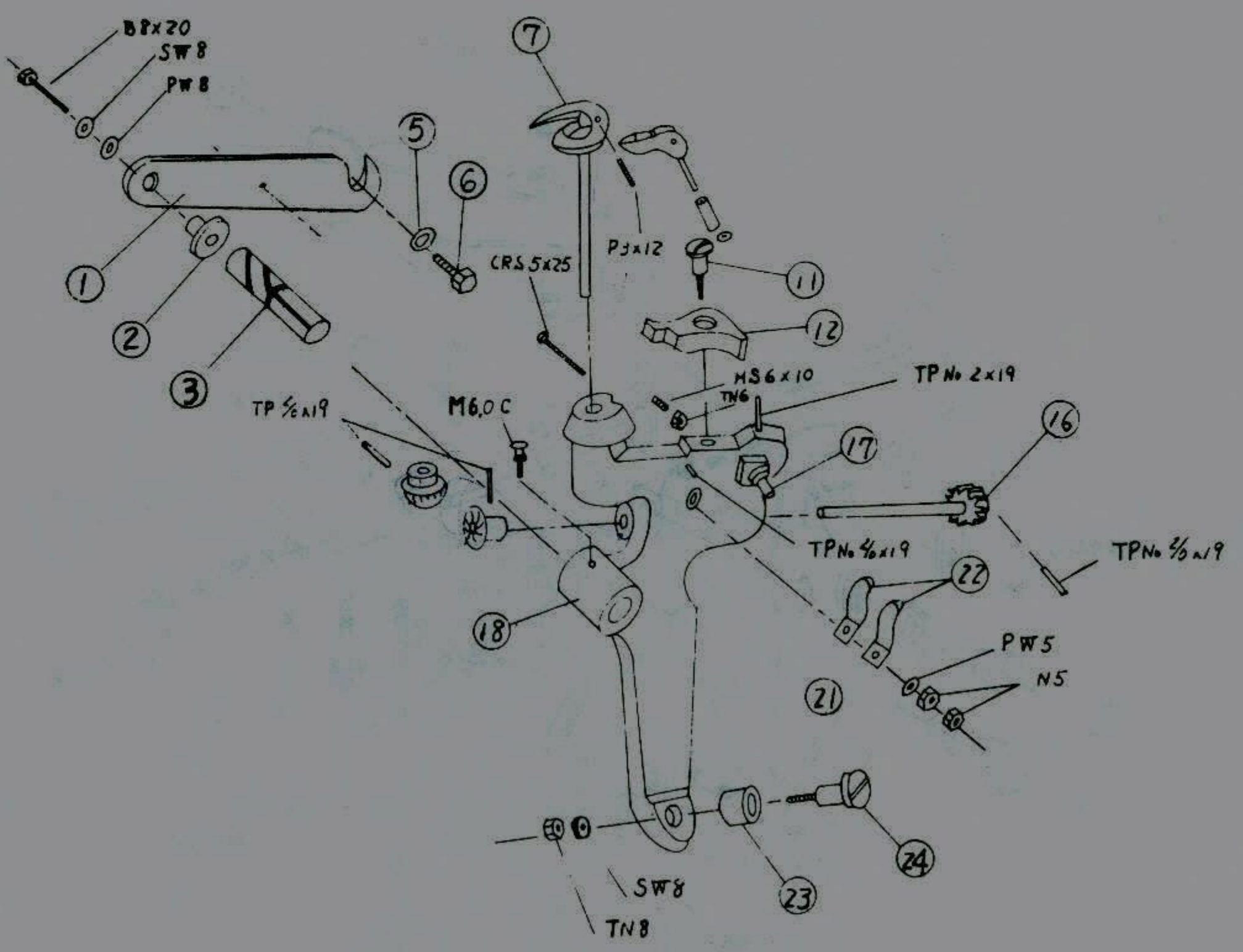
ALL MODELS



| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------------|------|
| 1 | 766-2 | Tip Up Lever Pin (A) | 1 |
| 2 | 765-5 | Tip Up Lever | 1 |
| 3 | 752B-1 | Tip Up Nail | 1 |
| 4 | 764 | Tip Up Nail Shaft | 1 |
| 5 | 817-2 | Adjusting Set Screw | 1 |
| 6 | 813 | Knotter Adjusting Screw | 1 |
| 7 | 763-1 | Lift Pin Guide | 1 |
| 8 | 762-1 | Lift Pin | 1 |
| 9 | 814-2 | Knotter Release Post | 1 |
| 10 | 751-2 | Draw Slide | 1 |
| 11 | 761A-2 | Draw Slide Cap Roller Stud | 2 |
| 12 | 761B-1 | Draw Slide Cap Roller | 2 |
| 13 | 756-2 | Draw Slide Cap | 2 |
| 14 | 772 | Draw Slide Spring | 1 |
| 15 | 767-1 | Draw Slide Spring Stud | 1 |
| 16 | 759-1 | Draw Slide Lever Stud | 1 |
| 17 | 753-1 | Spring Stud | 1 |
| 18 | 757K-3 | Stripper | 1 |
| 19 | 755-4 | Stripper Screw | 1 |
| 20 | 771-1 | Stripper Coil Spring | 1 |
| 21 | 760 | Lift Lever Stud | 1 |
| 22 | 750-7 | Main Table Casting | 1 |
| 23 | 758K-1 | Lift Lever | 1 |
| 24 | 769-1 | Draw Slide Lever Washer | 2 |
| 25 | 754K-2 | Draw Slide Lever | 1 |
| 26 | 776-3 | Draw Slide Lever Roller | 1 |
| 27 | 768-1 | Draw Slide Lever Roller Pin | 1 |
| 28 | 713-3 | Plate for 25, 45 & 60 Crosswise | 1 |
| 29 | 714-2 | Plate for 80 & 100 Crosswise | 1 |

DETAILS OF KNOTTER HEAD T30

ALL MODELS

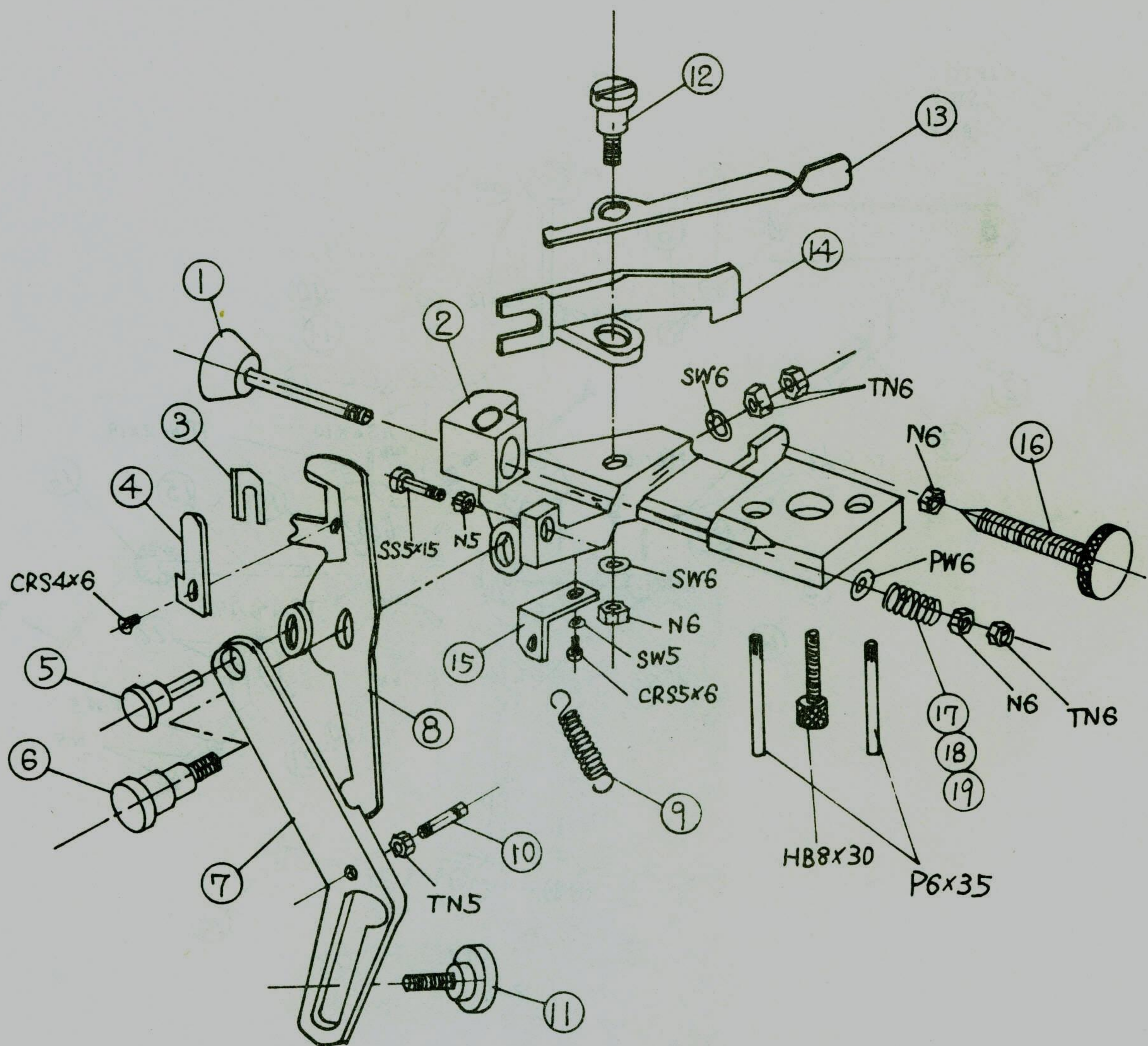


| No. | Code No. | Description | Q'ty |
|-----|----------|----------------------------|------|
| 1 | 816-3 | Knotter Head Supporter | 1 |
| 2 | 849 | Knotter Head Pivot Washer | 1 |
| 3 | 809L | Knotter Head Pivot | 1 |
| 5 | 821-1 | Washer for Supporter Bolt | 1 |
| 6 | 820-1 | Supporter Bolt | 1 |
| 7 | Kit-AM | Knotter | 1 |
| 11 | 815K-3 | Knotter Lever Screw | 1 |
| 12 | 801-1 | Knotter Lever | 1 |
| 16 | | Pinion (Star Wheel) Ass'y. | 1 |
| 17 | 808K | Tip Up Lever Stud | 1 |
| 18 | 800-4 | Knotter Head | 1 |
| 21 | 824 | Knotter Type Number Plate | 1 |
| 22 | 812K | Knotter Flat Spring | 2 |
| 23 | 776-3 | Knotter Head Roller | 1 |
| 24 | 807K-1 | Knotter Head Roller Pin | 1 |

(KH-AM) Knotter
 KHAM Knotter Head Ass'y.
 (Includes 7, 8, 9, 10 & 13, TP 2/0 x 19)

DETAILS OF STRINGHOLDER

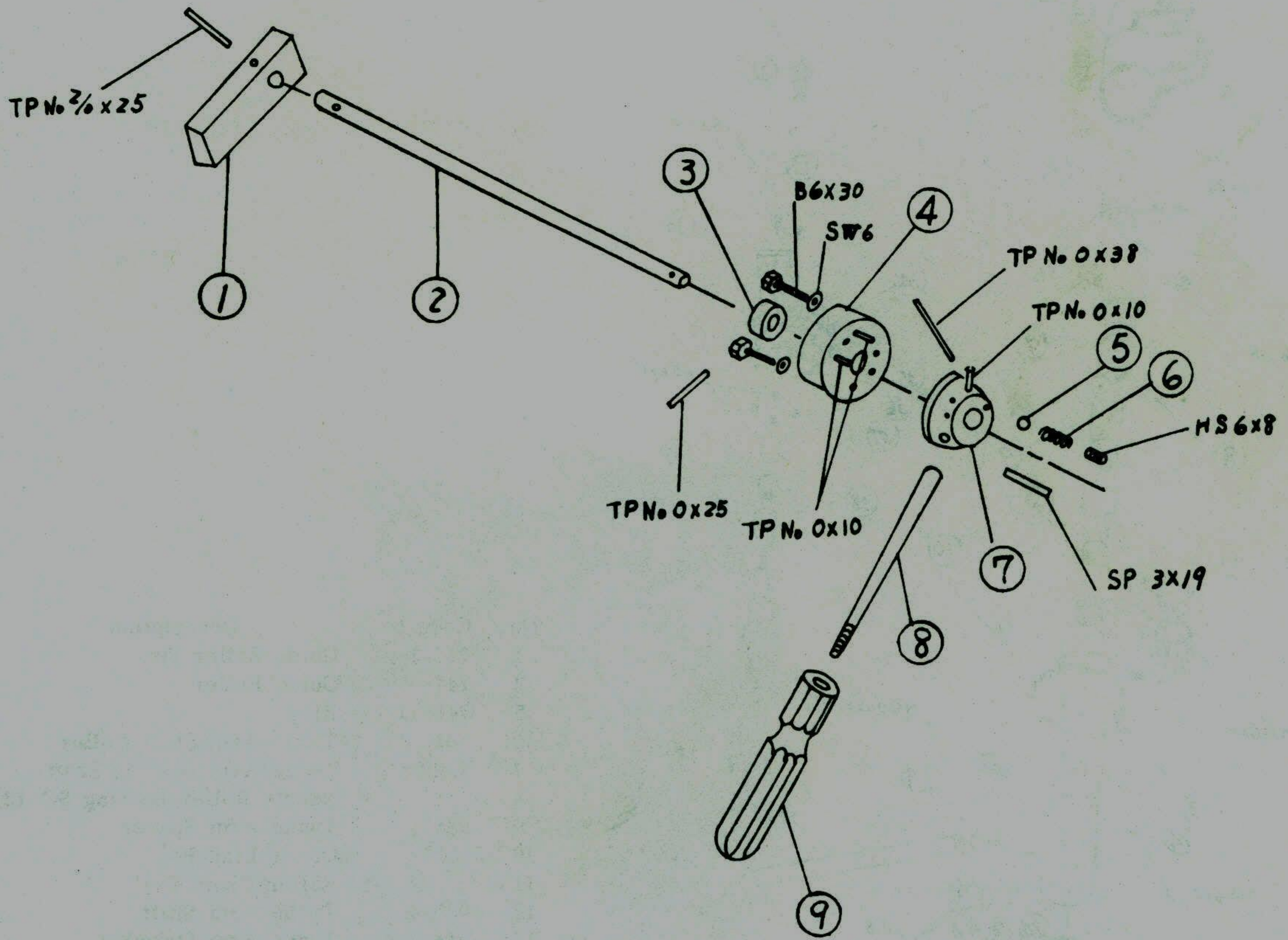
ALL MODELS



| No. | Code No. | Description | Q'ty |
|--------|--|--|------|
| 1 | 851-3 | Stringholder Button | 1 |
| 2 | 850E-3 | Stringholder | 1 |
| 3 | 859K-3 | Knife | 1 |
| 4 | 854B-1 | Knife Holder | 1 |
| 5 | 861-2 | Knife Trap Lever Pin | 1 |
| 6 | 860-4 | Knife Pivot Screw | 1 |
| 7 | 852L-2 | Knife Trap Lever | 1 |
| 8 | 853 | Knife Trap | 1 |
| 9 | 862 | Knife Trap Spring | 1 |
| 10 | 857K | Knife Trap Spring Stud | 1 |
| 11 | 811-3 | Knife Trap Guide Pin | 1 |
| 12 | 869-1 | Stringholder Release Lever Pivot Screw | 1 |
| 13 | 856-1 | Stringholder Button Release Lever | 1 |
| 14 | 868 | Stringholder Button Adjusting Screw | 1 |
| 15 | 858K | Spring Stud | 1 |
| 16 | 870-1 | Stringholder Adjusting Screw | 1 |
| 17 | 855A-2 | Stringholder Button Spring (1.4m/m) | 1 |
| 18 | 855B-2 | Stringholder Button Spring (1.6m/m) | 1 |
| 19 | 855C | Stringholder Button Spring (1.8m/m) | 1 |
| 850-D | Stringholder Ass'y. (Includes 1-19) | | |
| 2011-A | Knife Ass'y. (Includes 3, 4, CRS 4x6, 5, 7, 8, 10 & TN-5) | | |

DETAILS OF SAFETY DEVICE

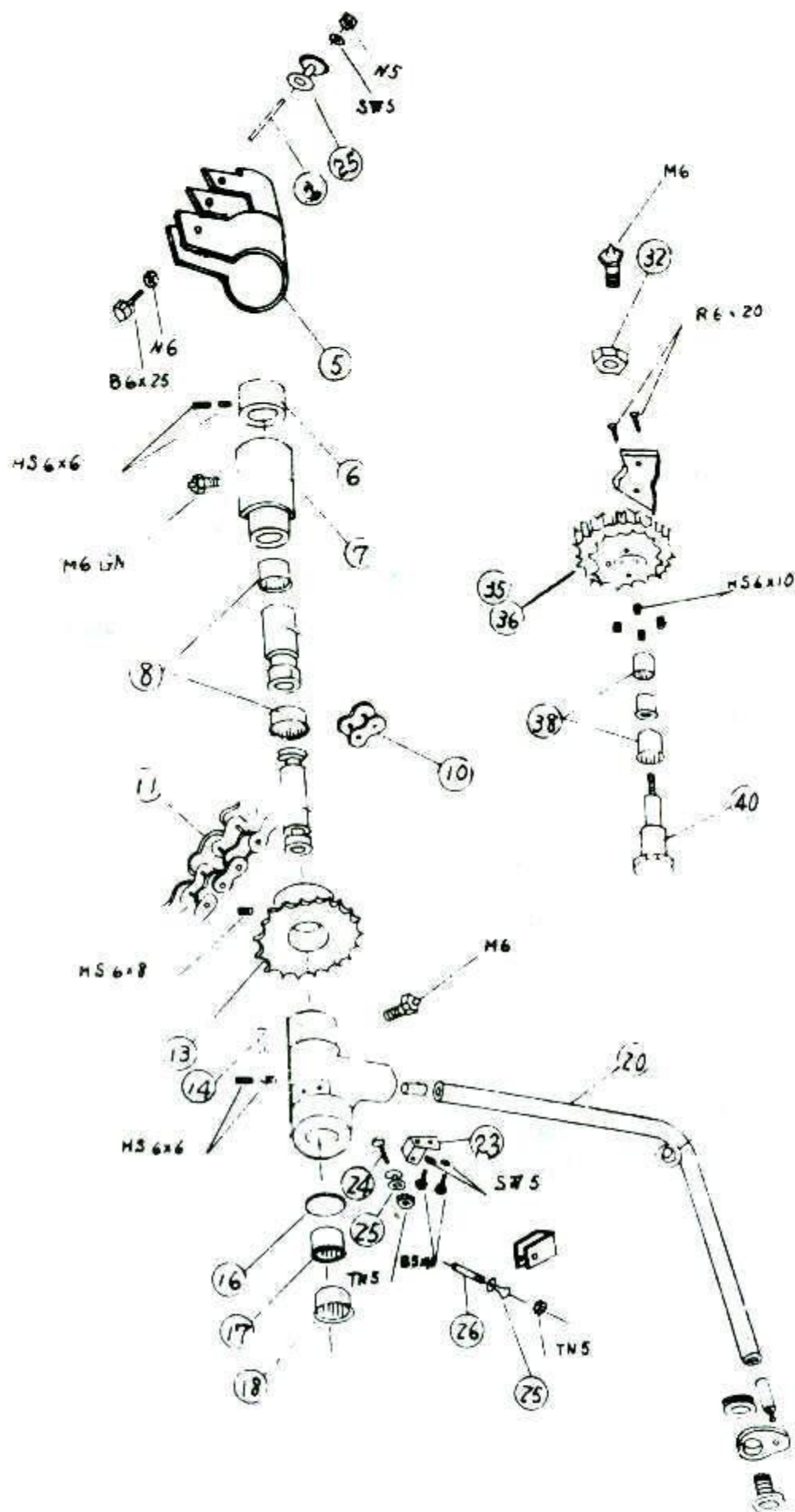
MODEL 25, 36, 45 & 60



| No. | Code No. | Description | Q'ty |
|-----|----------|--------------------|------|
| 1 | 881-1 | Stopper Plate | 1 |
| 2 | 880-1 | Shaft | 1 |
| 3 | 879 | Collar | 1 |
| 4 | 877K | Safety Device Part | 1 |
| 5 | 882 | Steel Ball 6m/m | 1 |
| 6 | 883-1 | Spring | 1 |
| 7 | 876A | Safety Device Part | 1 |
| 8 | 876B | Lever | 1 |
| 9 | 875 | Grip | 1 |

DETAILS OF TWINE ARM

MODEL 25

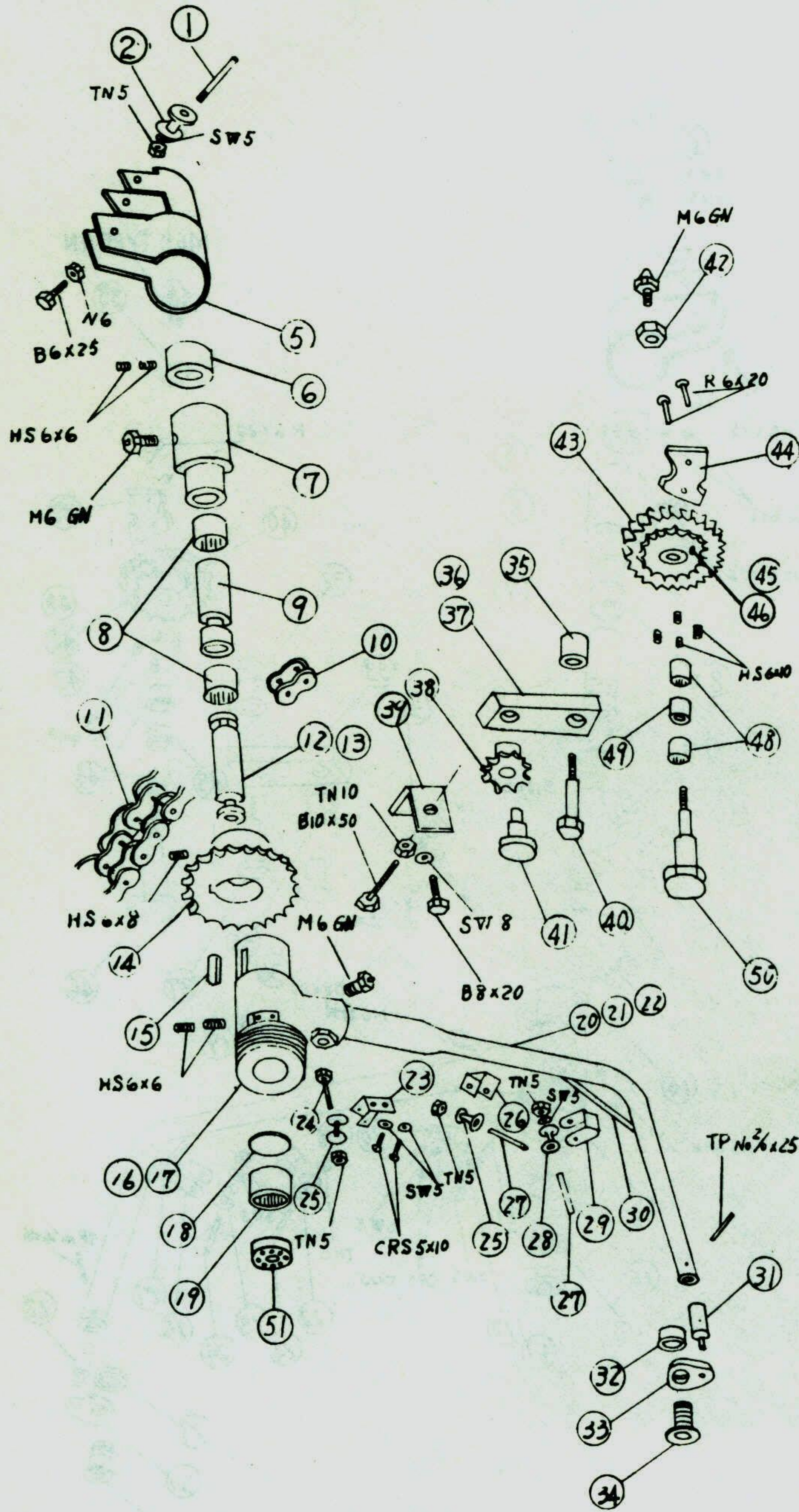


| No. | Code No. | Description | Q'ty |
|-----|----------|---|------|
| 1 | 745-1 | Guide Roller Pin | 1 |
| 5 | 741B-1 | Ring | 1 |
| 6 | 931 | Twine Arm Shaft Collar | 1 |
| 7 | 932K | Twine Arm Bearing Shaft | 1 |
| 8 | | Needle Roller Bearing SC 1212 | 2 |
| 10 | | Offset Link P= $\frac{1}{2}$ " | 1 |
| 11 | | Roller Chain P= $\frac{1}{2}$ " | 1 |
| 13 | 944 | Twine Arm Sprocket | 1 |
| 14 | 919 | Twine Arm Key | 1 |
| 16 | 941 | Bearing Base Plate | 1 |
| 17 | | Needle Roller Bearing ABR 128 | 1 |
| 18 | | Needle Roller Bearing ABR 1212 | 1 |
| 20 | | Twine Arm Assy. | 1 |
| 23 | 1254K | Twine Guide Roller Bracket (A) | 1 |
| 24 | 1257B-1 | Roller Pin | 1 |
| 25 | 1256B-5 | Twine Guide Roller | 2 |
| 26 | 1380-1 | Roller Pin | 1 |
| 32 | 626 | Nut | 1 |
| 35 | | CHAIN GEAR ASSY. for Single & Double Wrap | 1 |
| 36 | | CHAIN GEAR ASSY. for Triple Wrap | 1 |
| 38 | | Needle Roller Bearing MHK 2520 | 2 |
| 40 | 646C-3 | Gear Shaft | 1 |

DETAILS OF TWINE ARM

MODEL 36, 45 & 60

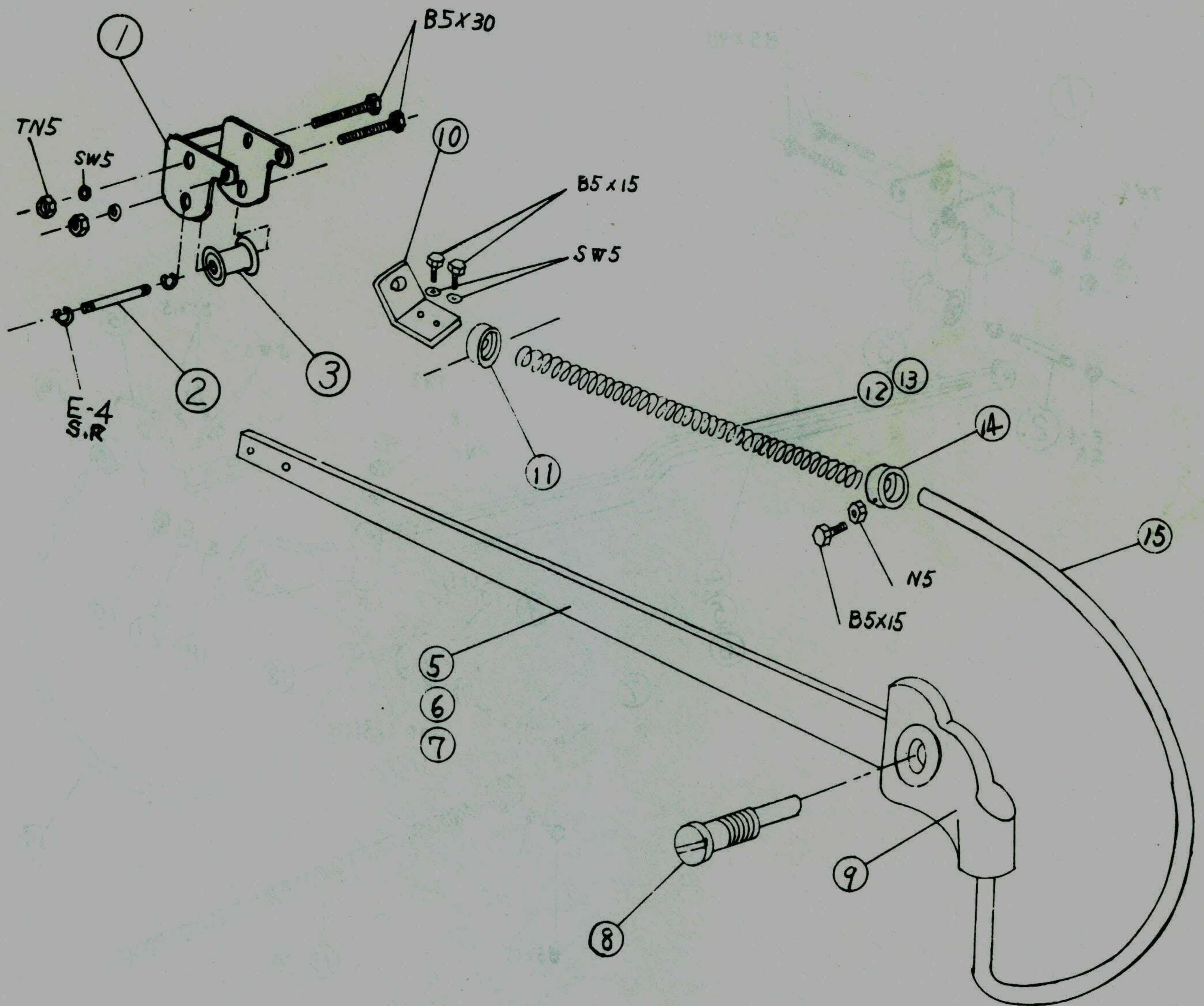
Complete Twine arm
Cost 27470 + 40% H5663



| No. | Code No. | Description | Q'ty |
|-----|----------|-----------------------------------|------|
| 1 | 745-1 | Guide Roller Pin | 1 |
| 2 | 744-4 | Guide Roller | 1 |
| 5 | 741B-1 | Ring | 1 |
| 6 | 905 | Twine Arm Shaft Collar | 1 |
| 7 | 902-1 | Twine Arm Bearing Shaft | 1 |
| 8 | | Needle Roller Bearing CFC1616Z | 2 |
| 9 | 903-1 | Twine Arm Spacer | 1 |
| 10 | | Offset Link P=1/2" | 1 |
| 11 | | Roller Chain P=1/2" | 1 |
| 12 | 901M-1 | Twine Arm Shaft for 45 | 1 |
| 13 | 901L-2 | Twine Arm Shaft for 60 | 1 |
| 14 | 904 | Twine Arm Sprocket | 1 |
| 15 | 919 | Twine Arm Key | 1 |
| 16 | 900C-1 | Twine Arm Body for 45 | 1 |
| 17 | 1073K-1 | Twine Arm Body for 60 | 1 |
| 18 | 941 | Bearing Base Plate | 1 |
| 19 | | Needle Roller Bearing ABR128 | 1 |
| 20 | 908M | Twine Arm for 45 | 1 |
| 21 | 909N | Twine Arm for 60 | 1 |
| 23 | 125K | Twine Guide Roller Bracket | 1 |
| 24 | 1257B-1 | Twine Guide Roller Pin | 1 |
| 25 | 1256B-5 | Twine Guide Roller | 2 |
| 26 | 1263K | Twine Guide Roller Bracket | 1 |
| 27 | 1380-1 | Roller Pin | 2 |
| 28 | 1256-4 | Twine Guide Roller | 1 |
| 29 | 949K | Twine Guide Roller Bracket | 1 |
| 30 | 1203-5 | Twine Arm Reinforcement | 1 |
| 31 | 1280-1 | Pin | 1 |
| 32 | 1283-3 | Twine Guide Nut | 1 |
| 33 | 1281-2 | Twine Guide Bracket | 1 |
| 34 | 1282-1 | Twine Guide | 1 |
| 35 | 695-3 | Pivot Screw Collar | 1 |
| 36 | 691L-2 | Tension Sprocket Base for 45 | 1 |
| 37 | 1012-1 | Tension Sprocket Base for 60 | 1 |
| 38 | 689-2 | Tension Sprocket | 1 |
| 39 | 693K-1 | Tension Adjust Supporter | 1 |
| 40 | 694 | Tension Sprocket Base Pivot Screw | 1 |
| 41 | 690-1 | Tension Sprocket Pin | 1 |
| 42 | 626 | Nut | 1 |
| 43 | 645A-3 | Spur Gear | 1 |
| 44 | 632K-1 | Sprocket Cam | 1 |
| 45 | 627A | Sprocket for Single & Double Wrap | 1 |
| 46 | 647-2 | Sprocket for Triple Wrap | 1 |
| 48 | | Needle Roller Bearing MHK2520 | 2 |
| 49 | 648A-2 | Gear Shaft Collar | 1 |
| 50 | 646C-3 | Gear Shaft | 1 |
| 51 | | Ball Bearing 6004 | 1 |

DETAILS OF TWINE DRAW UP LEVER

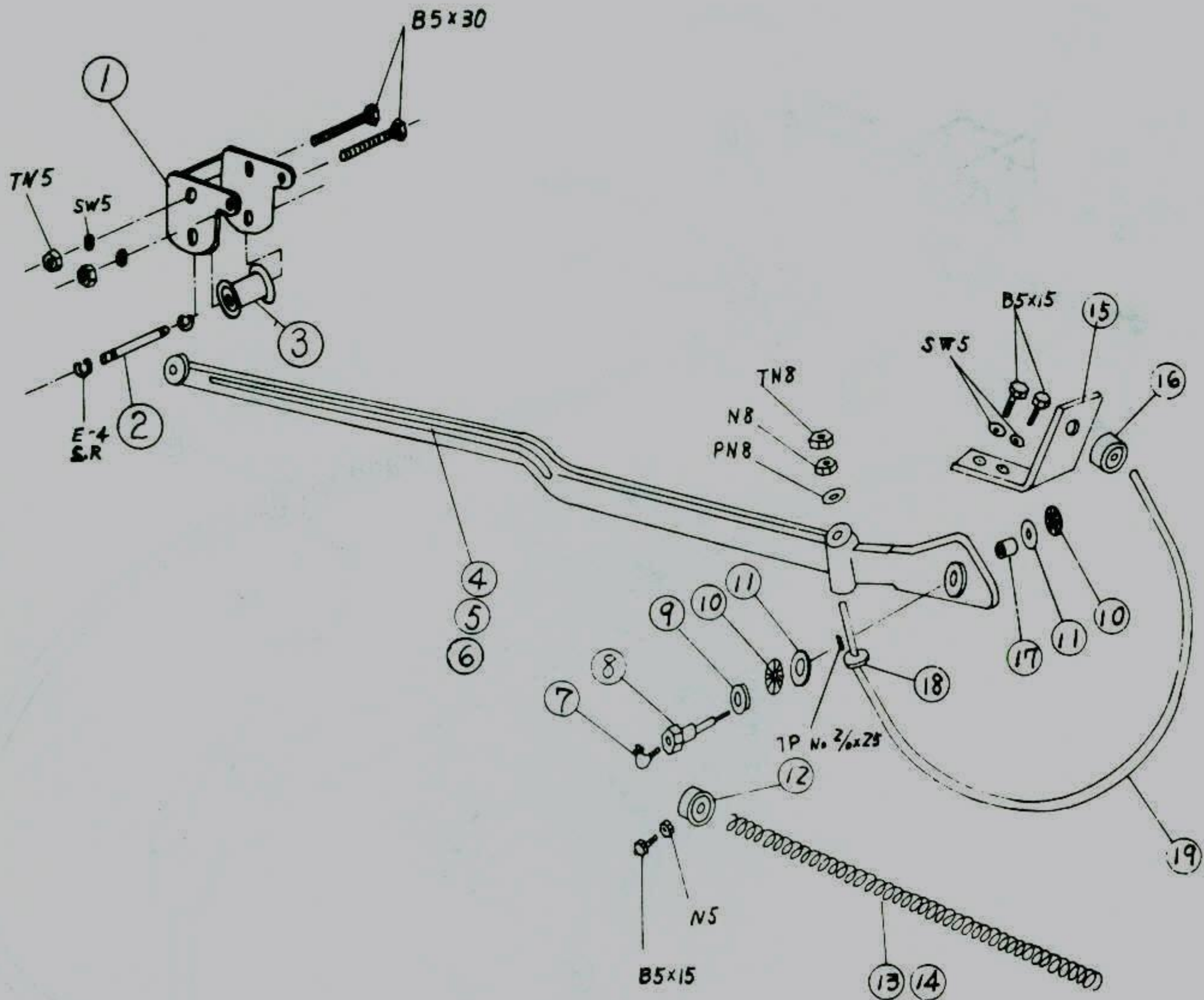
MODEL 25, 36 & 45



| No. | Code No. | Description | Q'ty |
|-----|----------|----------------------------|------|
| 1 | 1015 | Twine Guide Bracket | 1 |
| 2 | 1016 | Twine Guide Roller Pin | 1 |
| 3 | 1256-4 | Twine Guide Roller | 1 |
| 5 | 922L-2 | Twine Draw Up Lever for 25 | 1 |
| 7 | 918-5 | Twine Draw Up Lever for 45 | 1 |
| 8 | 916D-2 | Twine Draw Up Lever Pin | 1 |
| 9 | 915-2 | Cushion Spring Head | 1 |
| 10 | 917K | Cushion Spring Guide Head | 1 |
| 11 | 845B-2 | Collar | 1 |
| 12 | 920A-1 | Cushion Spring for 25 | 1 |
| 13 | 920-1 | Cushion Spring for 45 | 1 |
| 14 | 843L | Collar | 1 |
| 15 | 948-1 | Cushion Spring Guide | 1 |

DETAILS OF TWINE DRAW UP LEVER

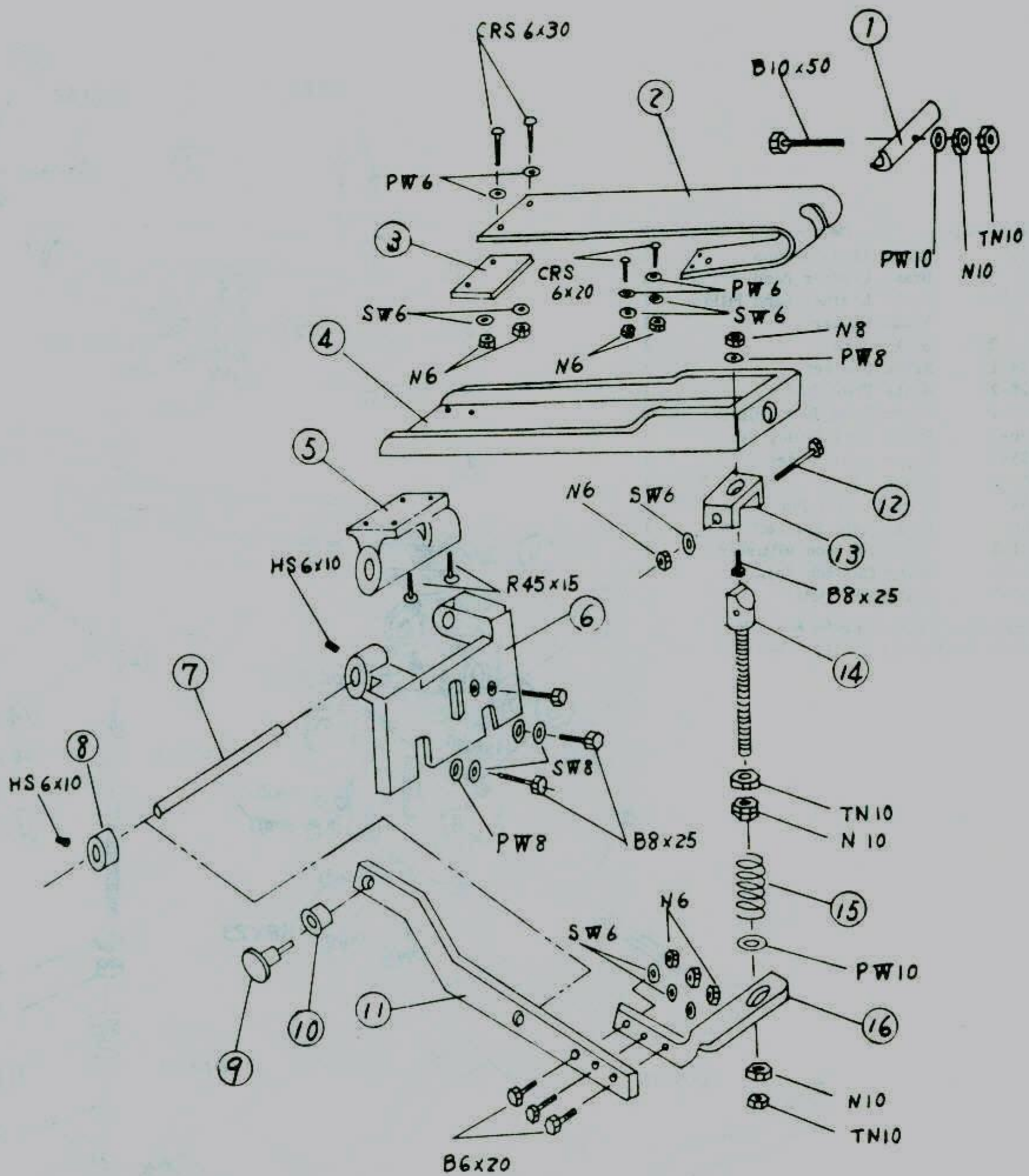
MODEL 60, 80 & 100



| No. | Code No. | Description | Q'ty |
|-----|----------|-------------------------------|------|
| 1 | 1015 | Twine Guide Bracket | 1 |
| 2 | 1016 | Twine Guide Roller Pin | 1 |
| 3 | 1256-4 | Twine Guide Roller | 1 |
| 4 | 923K-1 | Twine Draw Up Lever for 60 | 1 |
| 5 | 8541-1 | Twine Draw Up Lever for 80 | 1 |
| 6 | 1078L-2 | Twine Draw Up Lever for 100 | 1 |
| 7 | | Grease Nipple 6M | 1 |
| 8 | 916L | Twine Draw Up Lever Pin | 1 |
| 9 | 1068 | Bearing Cover | 1 |
| 10 | | Thrust Needle Bearing AX1326 | 2 |
| 11 | | Thrust Bearing Race PL1326 | 2 |
| 12 | 843L | Collar | 1 |
| 13 | 920E-1 | Cushion Spring for 60 | 1 |
| 14 | 1107K-3 | Cushion Spring for 80 & 100 | 1 |
| 15 | 917C-1 | Cushion Spring Guide Head | 1 |
| 16 | 845B-2 | Collar | 1 |
| 17 | | Needle Roller Bearing TLA1210 | 1 |
| 18 | 1067B | Spring Guide Collar | 1 |
| 19 | 948L-2 | Cushion Spring Guide | 1 |

DETAILS OF BRAKE

MODEL 25



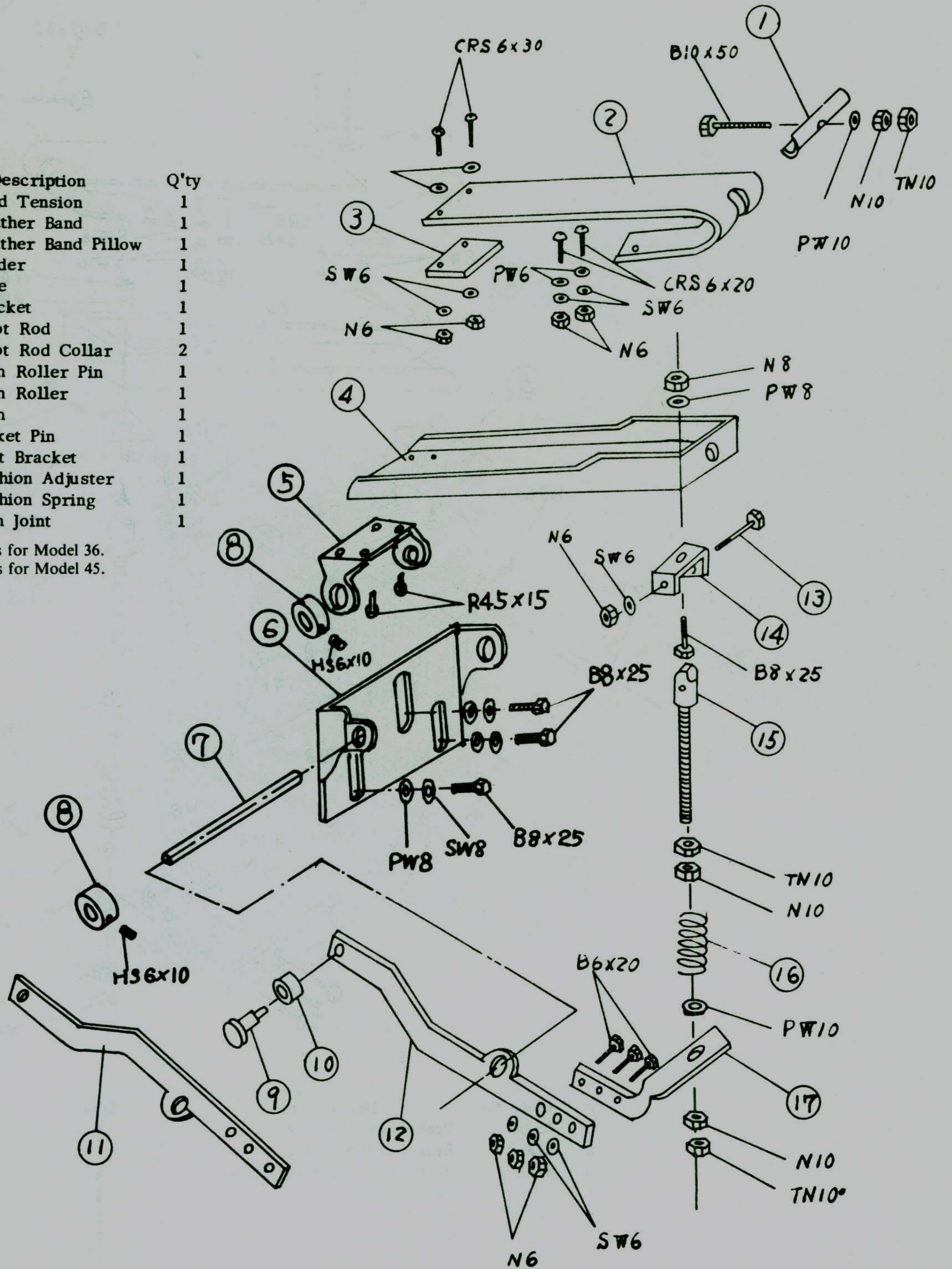
| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------|------|
| 1 | 832K | Brake Band Tension | 1 |
| 2 | 828-2 | Brake Leather Band | 1 |
| 3 | 828B-2 | Brake Leather Band Pillow | 1 |
| 4 | 953 | Brake Holder | 1 |
| 5 | 951-1 | Brake Base | 1 |
| 6 | 950K-1 | Brake Bracket | 1 |
| 7 | 826-1 | Brake Pivot Rod | 1 |
| 8 | 825-1 | Brake Pivot Rod Collar | 1 |
| 9 | 836-1 | Brake Arm Roller Pin | 1 |
| 10 | 835-1 | Brake Arm Roller | 1 |
| 11 | 962K | Brake Arm | 1 |
| 12 | 964 | Joint Bracket Pin | 1 |
| 13 | 956 | Brake Joint Bracket | 1 |
| 14 | 831-3 | Brake Cushion Adjuster | 1 |
| 15 | 924-2 | Brake Cushion Spring | 1 |
| 16 | 961-5 | Brake Arm Joint | 1 |

DETAILS OF BRAKE

MODEL 36 & 45

| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------|------|
| 1 | 832K | Brake Band Tension | 1 |
| 2 | 828-2 | Brake Leather Band | 1 |
| 3 | 828B-2 | Brake Leather Band Pillow | 1 |
| 4 | 953 | Brake Holder | 1 |
| 5 | 951-2 | Brake Base | 1 |
| 6 | 834-1 | Brake Bracket | 1 |
| 7 | 826-2 | Brake Pivot Rod | 1 |
| 8 | 825-1 | Brake Pivot Rod Collar | 2 |
| 9 | 836-1 | Brake Arm Roller Pin | 1 |
| 10 | 835-1 | Brake Arm Roller | 1 |
| 12 | 952-3 | Brake Arm | 1 |
| 13 | 964 | Joint Bracket Pin | 1 |
| 14 | 956 | Brake Joint Bracket | 1 |
| 15 | 831-3 | Brake Cushion Adjuster | 1 |
| 16 | 924-2 | Brake Cushion Spring | 1 |
| 17 | 961-5 | Brake Arm Joint | 1 |

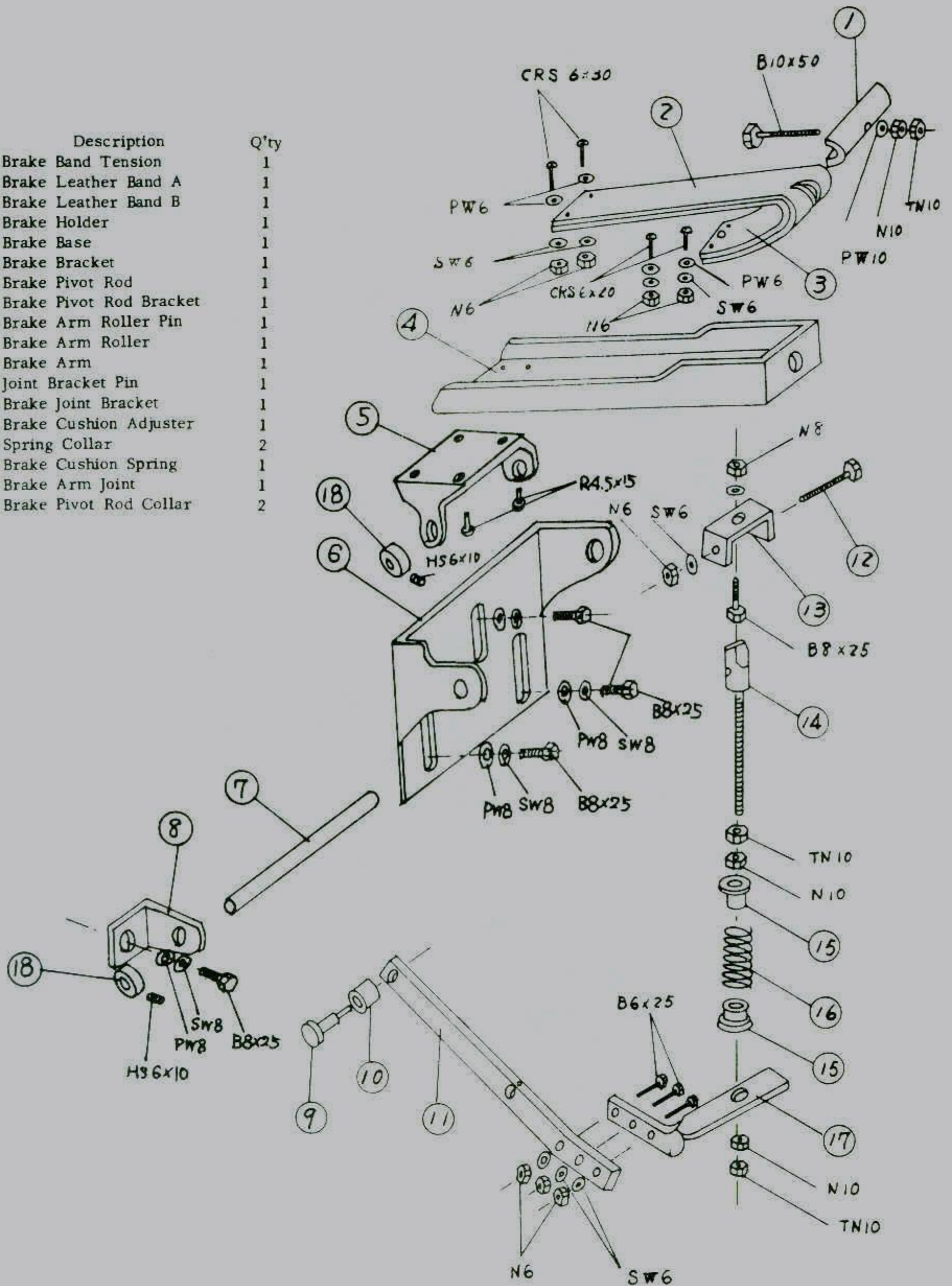
Brake Arm Part No. 11 is for Model 36.
Brake Arm Part No. 12 is for Model 45.



DETAILS OF BRAKE

MODEL 60

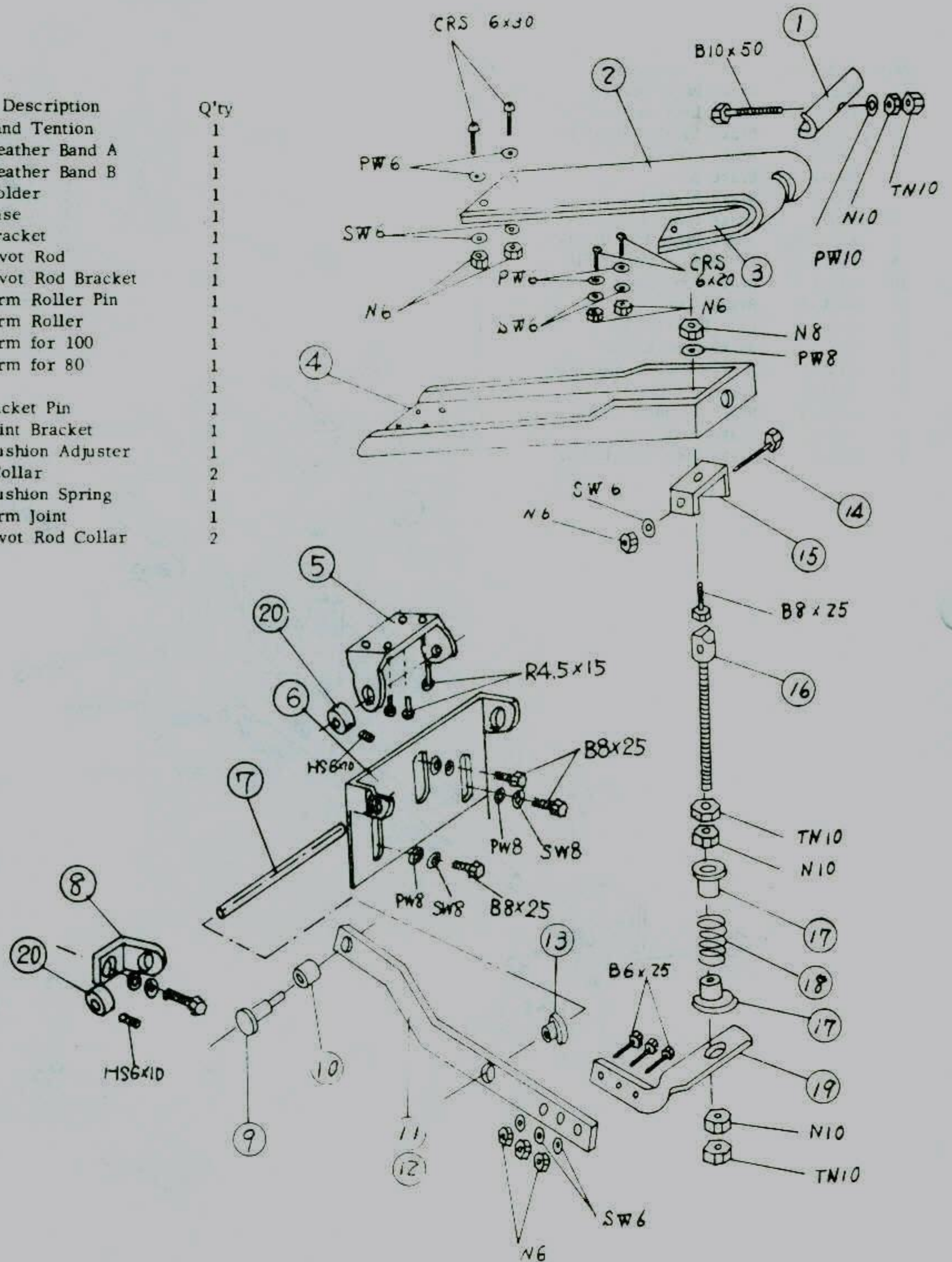
| No. | Code No. | Description | Q'ty |
|-----|----------|-------------------------|------|
| 1 | 832K | Brake Band Tension | 1 |
| 2 | 1118-3 | Brake Leather Band A | 1 |
| 3 | 1119-2 | Brake Leather Band B | 1 |
| 4 | 1117K | Brake Holder | 1 |
| 5 | 951-2 | Brake Base | 1 |
| 6 | 833-3 | Brake Bracket | 1 |
| 7 | 840-3 | Brake Pivot Rod | 1 |
| 8 | 839C | Brake Pivot Rod Bracket | 1 |
| 9 | 836-1 | Brake Arm Roller Pin | 1 |
| 10 | 835-1 | Brake Arm Roller | 1 |
| 11 | 844K-1 | Brake Arm | 1 |
| 12 | 964 | Joint Bracket Pin | 1 |
| 13 | 956 | Brake Joint Bracket | 1 |
| 14 | 831B-1 | Brake Cushion Adjuster | 1 |
| 15 | 1111-1 | Spring Collar | 2 |
| 16 | 671A-1 | Brake Cushion Spring | 1 |
| 17 | 961-5 | Brake Arm Joint | 1 |
| 18 | 825-1 | Brake Pivot Rod Collar | 2 |



DETAILS OF BRAKE

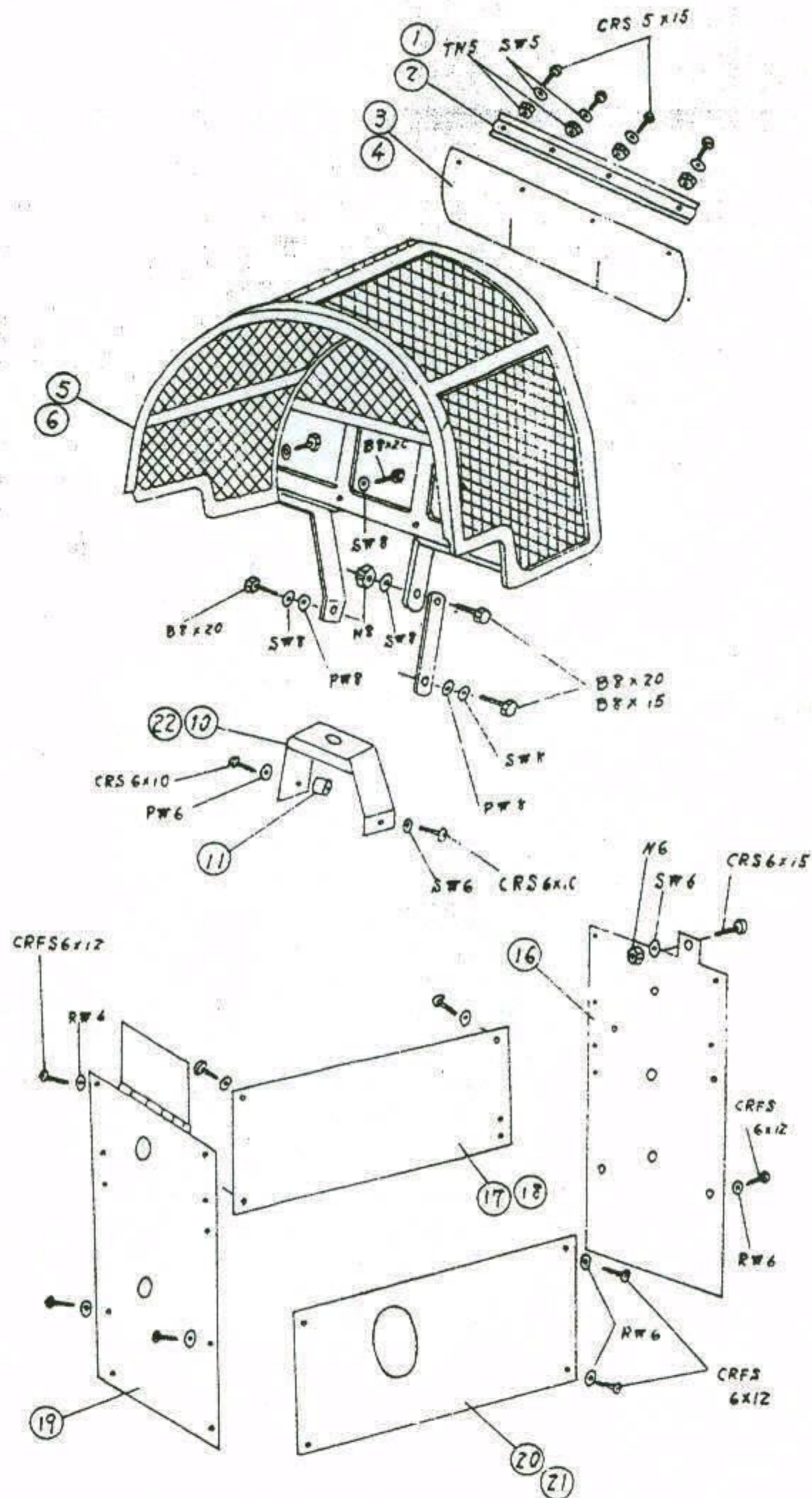
MODEL 80 & 100

| No. | Code No. | Description | Q'ty |
|-----|----------|-------------------------|------|
| 1 | 832K | Brake Band Tention | 1 |
| 2 | 1118-3 | Brake Leather Band A | 1 |
| 3 | 1119-2 | Brake Leather Band B | 1 |
| 4 | 1117K | Brake Holder | 1 |
| 5 | 951-2 | Brake Base | 1 |
| 6 | 834-1 | Brake Bracket | 1 |
| 7 | 838-2 | Brake Pivot Rod | 1 |
| 8 | 839D | Brake Pivot Rod Bracket | 1 |
| 9 | 1115-3 | Brake Arm Roller Pin | 1 |
| 10 | 835-1 | Brake Arm Roller | 1 |
| 11 | 1110-3 | Brake Arm for 100 | 1 |
| 12 | 8510 | Brake Arm for 80 | 1 |
| 13 | 1122-3 | Bushing | 1 |
| 14 | 964 | Joint Bracket Pin | 1 |
| 15 | 956 | Brake Joint Bracket | 1 |
| 16 | 831-3 | Brake Cushion Adjuster | 1 |
| 17 | 1111-1 | Spring Collar | 2 |
| 18 | 1126 | Brake Cushion Spring | 1 |
| 19 | 1114-3 | Brake Arm Joint | 1 |
| 20 | 825-1 | Brake Pivot Rod Collar | 2 |



DETAILS OF GUARD & COVER

MODEL 60

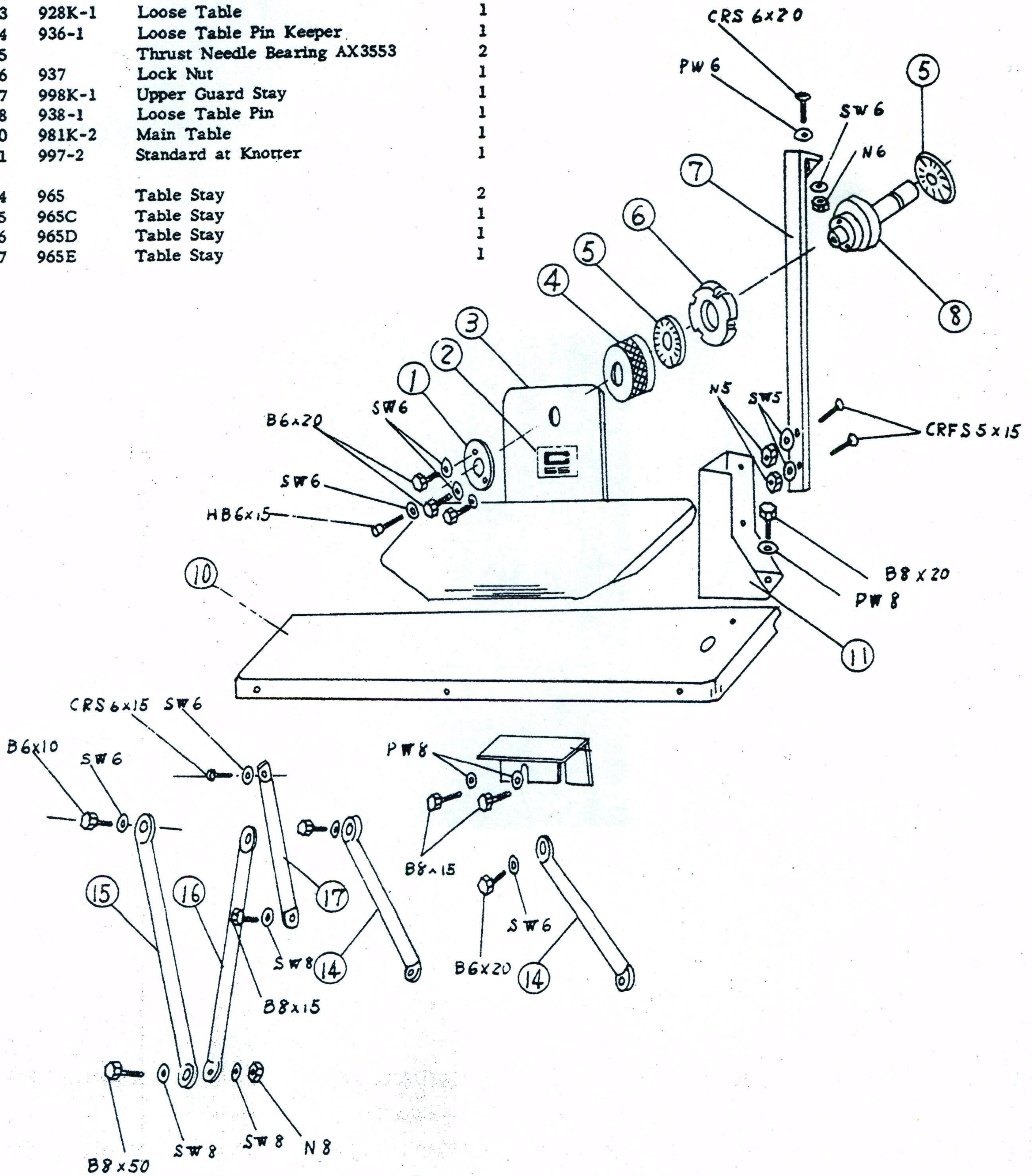


| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------|------------------|
| 1 | 886 | Vinyl Cover Keeper for 45 | 1 |
| 2 | 888 | Vinyl Cover Keeper for 60 | 1 |
| 3 | 887 | Vinyl Cover for 45 | 1 |
| 4 | 889 | Vinyl Cover for 60 | 1 |
| 5 | 972-8 | Upper Guard for 45 | 1 |
| 6 | 973-7 | Upper Guard for 60 | 1 |
| 10 | 976CK | Chain Cover for 45 | 1 |
| 11 | 984 | Chain Cover Washer | 45 --- 60 --- |
| 15 | 613 | Spring | 1 |
| 16 | 609L | Rear Cover | 1 |
| 17 | 611K-3 | Left Side Cover | 1 |
| 19 | 608-1 | Front Cover | 1 |
| 20 | 610-1 | Right Side Cover | 1 |
| 22 | 977L | Chain Cover for 60 | 1 |

DETAILS OF TABLE

MODEL 60

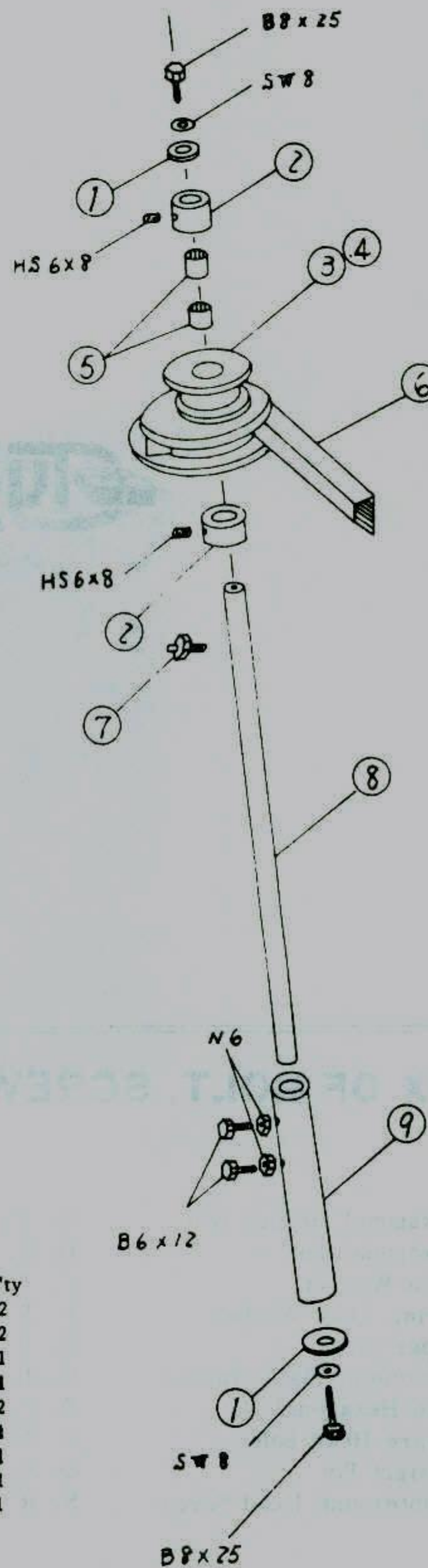
| No. | Code No. | Description | Q'ty |
|-----|----------|------------------------------|------|
| 1 | 939-1 | Loose Table Pin Plate | 1 |
| 2 | 791 | Trade Mark Plate | 1 |
| 3 | 928K-1 | Loose Table | 1 |
| 4 | 936-1 | Loose Table Pin Keeper | 1 |
| 5 | | Thrust Needle Bearing AX3553 | 2 |
| 6 | 937 | Lock Nut | 1 |
| 7 | 998K-1 | Upper Guard Stay | 1 |
| 8 | 938-1 | Loose Table Pin | 1 |
| 10 | 981K-2 | Main Table | 1 |
| 11 | 997-2 | Standard at Knotter | 1 |
| 14 | 965 | Table Stay | 2 |
| 15 | 965C | Table Stay | 1 |
| 16 | 965D | Table Stay | 1 |
| 17 | 965E | Table Stay | 1 |



DETAILS OF STEP DOWN PULLEY

MODEL 80 & 100 Triple wrap 50 & 60 Hz

100 Double wrap 60 Hz



| No. | Code No. | Description | Q'ty |
|-----|----------|---------------------------------------|------|
| 1 | 1163-1 | Washer | 2 |
| 2 | 651 | Pulley Collar | 2 |
| 3 | 1053-3 | Step Down Pulley for Triple Warp 50Hz | 1 |
| 4 | 1054-3 | Step Down Pulley for Triple Wrap 60Hz | 1 |
| 5 | | Needle Roller Bearing SC1412 | 2 |
| 6 | | V-Belt A-29 | 1 |
| 7 | | Grease Nipple 6M | 1 |
| 8 | 1055-1 | Step Down Pulley Shaft | 1 |
| 9 | 1056-1 | Joint Shaft | 1 |